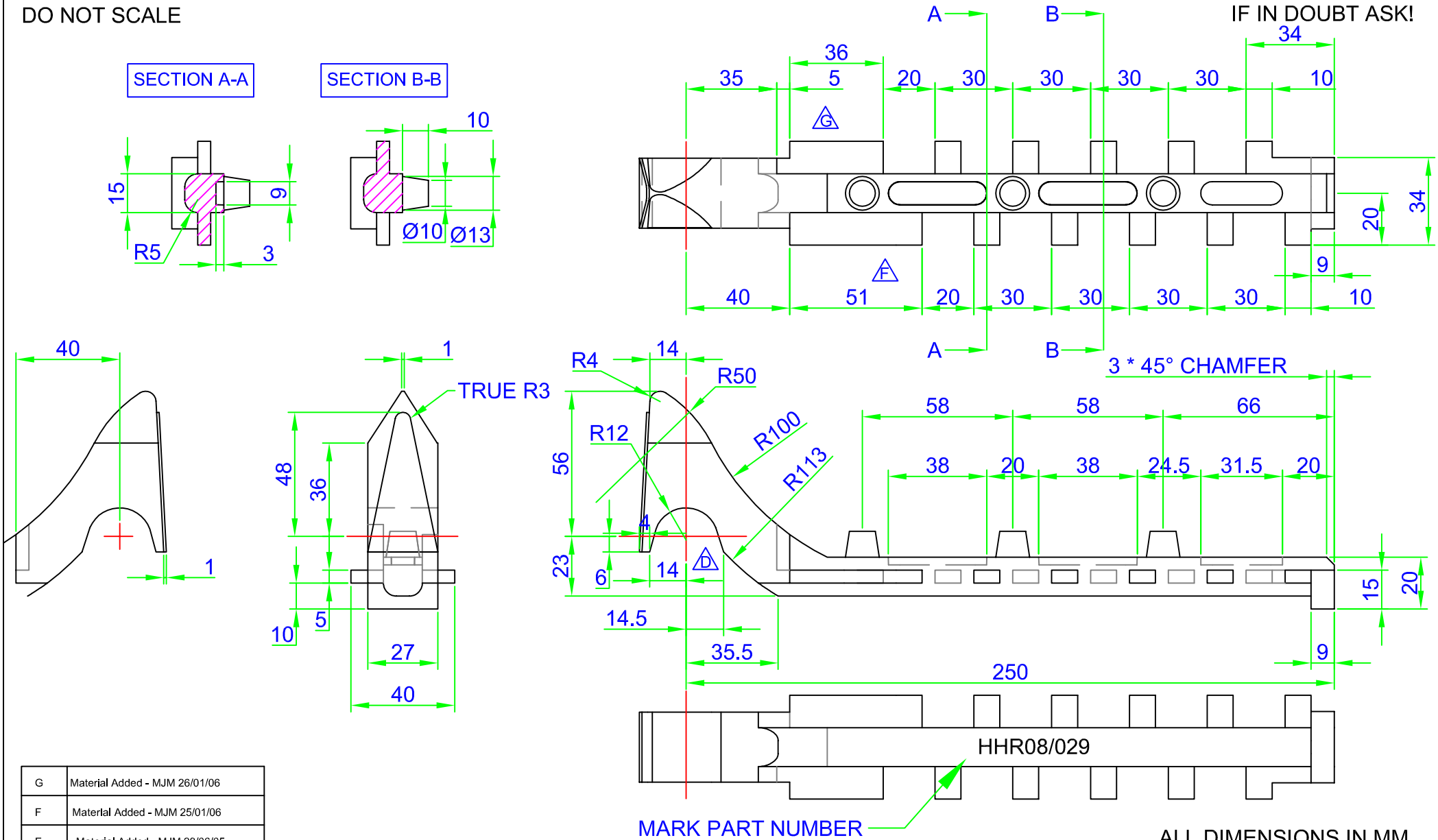
DO NOT SCALE

IF IN DOUBT ASK!



ALL DIMENSIONS IN MM

ISSUE	DESCRIPTION
G	Material Added - MJM 26/01/06
F	Material Added - MJM 25/01/06
E	Material Added - MJM 28/06/05
D	14 was 13 - MJM 27/06/05
C	Redesign - MJM 02/10/03
B	Mods to suit new pattern 23/06/97
A	NEW DRAWING

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PROJECTION: THIRD ANGLE

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MACHINING TOLERANCES (UNLESS STATED)
ONE DECIMAL PLACE.....± 0.1mm
1 - 100mm.....± 0.25mm
100 - 500mm.....± 0.4mm
ABOVE 500mm.....± 0.75mm
SPECIFICATION AND SYMBOLS TO BS 308
TAPPED HOLES OR THREADS -ISO MED. FIT
ALL SHARP CORNERS TO BE REMOVED

MATERIAL:	Cast
DRAWN:	MJS
CHECKED:	
SCALE:	1:2
DATE:	23/04/1997

TITLE: HERALD 8
Grate Bar - Lower

DRAWING No.
HHR08/029