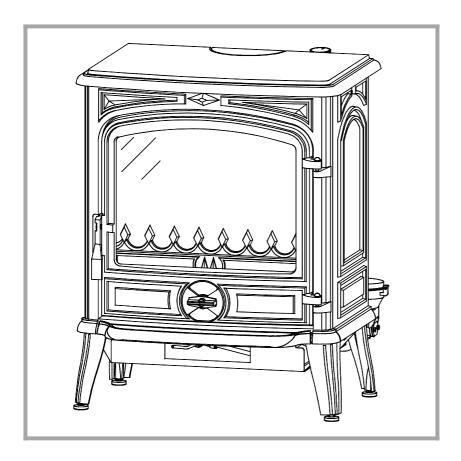
SAVOIEDocument n° 1038-2 ~ 24/10/2001

Oil burning stove

Model: 174 08 02 Y

(EN1)



Description of the appliance
Installation instructions
Operating instructions
Spare parts
Warranty certificate

English

Norsk

Technical manual

to be saved
by the user
for future reference



FRANCO BELGE

Les Fonderies Franco-Belges 59660 MERVILLE Phone: 03.28.43.43.43 Fax: 03.28.43.43.99 RC Hazebrouck 445750565B Subject to modifications FRANCO BELGE congratulates you on your choice.

FRANCO BELGE, which has been granted the ISO 9001 certification, guarantees the quality of its appliances and is committed to meet its customers' needs.

FRANCO BELGE, which can boast a 75-year experience in the industry of heating devices, uses state-of-the-art technologies

to design and manufacture its whole range of products.

This document contains instructions on how to install your appliance and and make full use of its functions, both for your comfort and safety.

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This appliance is an oil-fired stove.

WARNING

An incorrectly installed oil-fired stove can cause serious accidents. This appliance should only be installed by competent personnel.

1. Description of the unit

1.1. Description

Flued oil stove with vaporizing burner. (Norm EN1)

1.2. Package

1 package: 1 stove

1.3. Optional equipment

- Visioflamme (mirrors)
- Glow-plug ignitor
- Ground vat
- Ceramic coals

1.4. Specifications

Model	174 08 02
Nominal Heat Output	8
at maximum speed liter/hr	0,95
at minimum speed liter/hr	0,25
Chimney draft required	
at maximum speed Pa	15
at minimum speed Pa	8
Weightkg	100

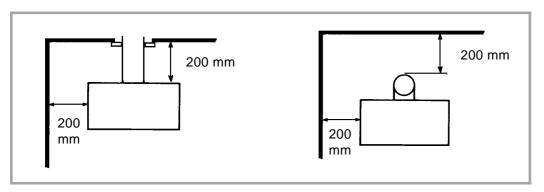


Figure 1 - Minimum clearances

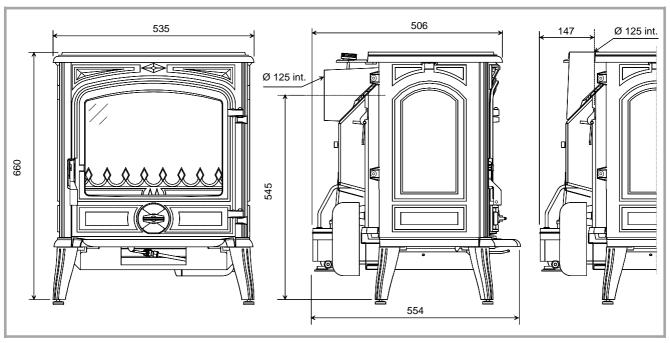


Figure 2 - Dimensions in mm

Savoie - ref. 174 08 02 Y **Installation instructions**

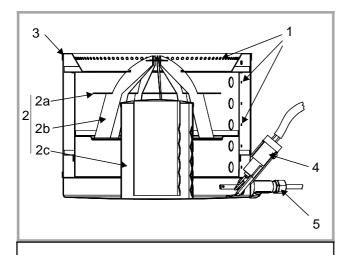


Figure 3 - Burner

- 1 Air holes
- 2 Catalyser
- 2a Upper ring
- 2b Catalyser top
- 2c Catalyser body

- 3 Burner pot
- 4 Automatic ignition (optional)
- 5 De-scaling lever

1.5. Operating principle

Heat is mainly diffused by radiation, through the window and body of the appliance. The speed control is obtained by control the oil flow into the burner.

The stove is fitted with a vaporizing burner (fig. 3). Furnace oil is fed to the burner floor where is it ignited by means of a firestarter (or with an optional electrical igniter). The heat produced by this flame brings the burner temperature to the required level to vaporize the oil. Oil will only burn as a vapour not a liquid.

Combustion air enters the burner through the air holes (# 1, fig. 3). In the center of the burner is the catalyser (# 2), which aids the the good combustion.

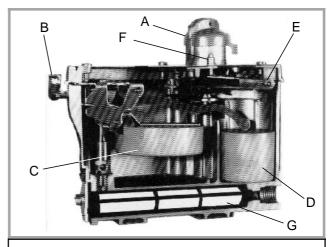


Figure 4 - Float regulator

A - Control knob E - Oil level regulator B - Safety lever. F - Thermostat control

G - Filter C - Main float

D - Safety float

On the feed-line there is a de-scaling lever (# 5). The de-scaling lever can be operated to keep the inlet pipe clear of carbon buildup.

The stove float regulator (fig. 4) contains a filter (# G) to trap impurities. A safety lever controls oil flow (# B). A float in the chamber raises the oil level available to the burner

Oil can only enter the float chamber when the safety lever is depressed.

The carburetor is also controlled by a control knob (# 2, fig. 14, p. 8) which turns from "off" to "high setting".

A draft regulator (# 1, fig. 9, p. 6) ensures a constant air intake to the burner regardless of external factors.

2. Installation instructions

2.1. Warning to the user

An incorrectly installed heating appliance can cause serious accidents (chimney fires, burning of plastic insulation materials, in partition walls, etc.).

The installation must be carried out according to local building regulations.

The manufacturers responsibility shall be limited to the supply of the equipment.

2.2. Position of the unit

Ventilation:

For satisfactory operation with a natural draught, check that sufficient air for combustion is available in the room.

In houses equipped with mechanical ventilation, an outside air intake must be installed for the chimney.

Chimney position:

For new chimney installations, select a central position

within the building, to provide a good heat distribution around the building.

Position the unit to comply with the minimum clearances to combustible material (fig. 1, p. 3).

2.3. Chimney

- The flue must be in good condition and must provide sufficient draught. (refer to technical details p. 3).
- The flue must be **suitable** for the installation of fuel burning appliances and comply with Current Building Regulations.
- The flue must be clean. It should be swept to remove soot and dislodge tar deposits.
- The flue must be well insulated, water and air tight. A chimney with a cold internal surface can prevent a good chimney draught and condensation will occur.
- The flue must be watertight.
- The chimney must have a constant cross section.

Savoie - ref. 174 08 02 Y Installation instructions

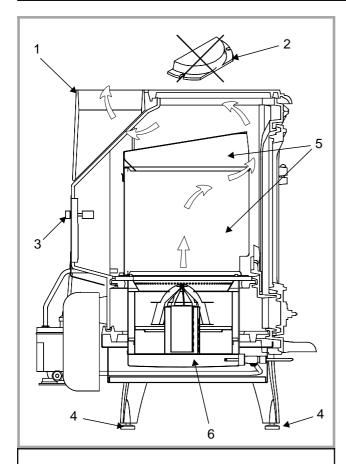


Figure 5 - Description

- 1 Flue collar
- 2 Blanking plate
- 3 Draught regulator
- 4 Control screws for appliance leveling
- 5 Flue baffle
- 6 Burner
- The flue must not be shared with any other appliance.
- The chimney must be at least 4.5 m (15 ft high).
- If the chimney has any downdraught tendency, due to its position in relation to nearby obstacles, an anti-downdraught cowl must be installed on the chimney or the chimney height must be increased.
- If the chimney draught is excessive or irregular, a draught stabilizer (barometric damper) must be installed to the connector pipe.

2.4. Mounting the levelling feet

Figure 5, # 4

Fit the 4 screws and caps supplied on the burner into each leg of the stove.

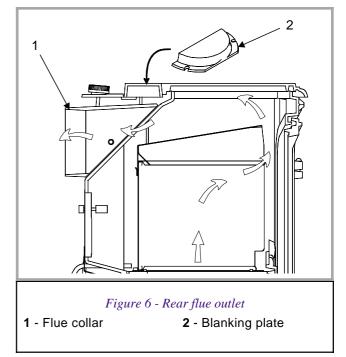
2.5. Smoke exit

Figure 5 and 6

The rear exchanger is reversible (2 screws) so that the smoke exit can be done at rear or on the top

2.6. Chimney connector

 The appliance must be as close as possible to the chimney.



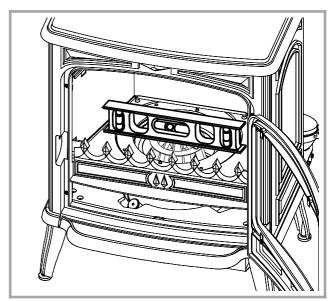


Figure 7 - Burner level check

- The connector pipe must be approved for installation with combustion products (either 24 ga. Black painted or blued steel or 316 grade 20 ga. Stainless steel or 1 mm vitreous enamelled steel).
- Pipe diameter must not be less than the appliance spigot diameter.
- The join between the connection pipe and the stovepipe, and the flue, must be leak tight.
- The connection pipe and any draught stabiliser must have access for cleaning.

2.7. Levelling

It is essential to ensure that the appliance sits level on the floor

- Use a spirit level across the burner pot to check the level (fig. 7).

Savoie - ref. 174 08 02 Y **Installation instructions**

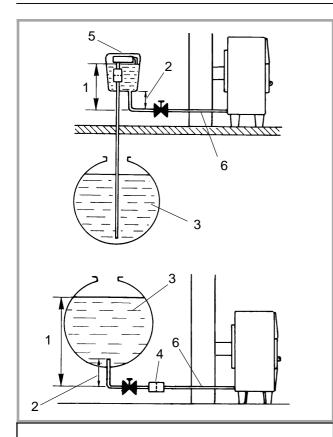


Figure 8 - Gravity oil supply Pumped oil supply

- 1 Max. 2,5 m
- 2 Min. 0,25 m
- 3 Tank 4 - Filter
- 5 Suction pomp with reserve and filter
- 6 Pipe 3/8 in. O.D.

2.8. External / remote tank

Figure 8

- A barometric fuel tank should not be positionned where it will be in the direct rays of the sun or adjacent to a source of intense heat.
- If the tank is more than 8 ft (2,5 m) higher than the stove a pressure reducer must be installed on the oil line (max. working pressure: 300 mbar).
- If the tank is lower than the stove a lift pump will have to be utilized.
- A clearance of 6 " (15 cm) must be maintained between the external/remote tank and the stove.

2.9. Pre-utilization check

- Check that the glasses are not damaged.
- Check that the door closes correctly.
- Check that all removable parts (baffle, catalyser, ring, etc.) are correctly installed.
- Check that the seals of the smoke-line are in good condition.
- Check that the seals of the feed-line are in good condition.
- Light the appliance by referring to the operating instructions.

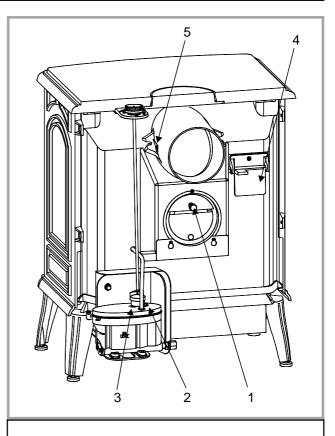


Figure 9 - Adjustment devices

- 1 Adjustment of the 3 Adjustment screw for draught regulator
- 2 Adjustment screw for high setting
- low setting
- 4 Safety pressure door
- 5 Draught control

2.10. Oil flow adjustment

The float regulator has been adjusted at the factory and should not need further adjustment.

The eventual re-fit must be realized by a qualified

If the burner does not work correctly, check possible causes before readjusting the settings:

- Chimney draught
- Fresh air inlet
- Oil supply.

Minimum speed (# 3, fig. 9):

- Set the regulating knob on minimum speed (# 3) and let the burner run for a few minutes. The flame must completely cover the bottom of the burner and the catalyser body must be glowing red hot.
- If the flame is too small, the stove will soot up quickly; increase the flame by turning the setting screw (# 3) clockwise.
- If the flame is too high, reduce the flame by turning the setting screw (# 3) counter clockwise.

Maximum speed (# 2, fig. 9):

- Set the regulating knob on maximum speed (# 2) and let the burner run for a few minutes. The flame must be shaped like a cone and reach the upper part of the door.
- If the flame is too low, increase the flame by turning the setting screw (# 2) counter clockwise.
- If the flame is too high, reduce the flame[by turning the setting screw (# 2) clockwise.

Savoie - ref. 174 08 02 Y Installation instructions

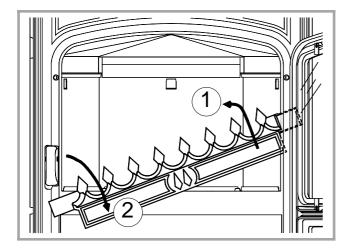


Figure 10 - Removing the front grate

Please note - **Very important**: The adjustments of the float regulator are very sensitive. The high and the low setting screws must never be turned more than a 1/4 of a turn at a time in any direction from their initial setting. When making any adjustments, allow 3 to 5 minutes between adjustments to allow burner to stabilize to previous adjustment before proceeding, if necessary.

2.11. Chimney draft required

The reading of the draught must be done once the unit is hot (minimum 30 minutes of use).

Refer to the specifications (page 3) for minimum draught requirement. The eventual re-fit must be realized by a qualified engineer.

The adjustment of the draught will be made with the barometric damper located at the back of the stove (# 1, fig. 9)

2.12. Maintenance of the Chimney

Chimney condition should be checked at least once per year.

If the appliance is regularly used, the chimney should be swept several times per year, together with the stovepipe connection section (and also the flue baffles).

- First remove the flue baffle (fig. 11)
- The barometric damper (draught regulator # 1, fig. 9) should be checked at least once per year.

2.13. Door closing pressure

Figure 12

The closing latch rotates around a pressure screw positioned cam.

- Remove gently the ceramics rope,
- Loosen pressure screw (# 1),
- Turn cam (# 2) to desired position,
- Tighten pressure screw (# 1).

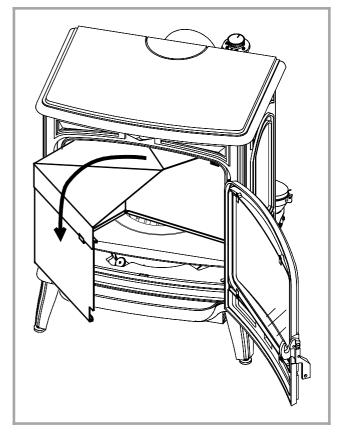


Figure 11 - Removing the flue baffle

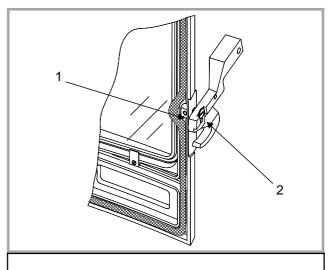


Figure 12 - Door closing pressure

1 - Pressure screw

2 - Cam

Savoie - ref. 174 08 02 Y Instructions for user

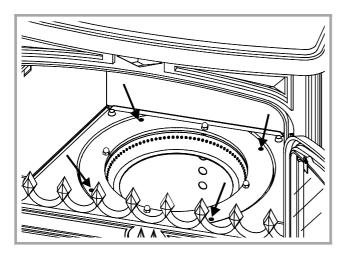


Figure 13 - Removing the burner

2.14. Removing the burner

To remove the burner: Remove the lower panel and the magnet support, disconnect the feed line from the de-scaler nut, unscrew the 4 burner fixing nuts.

3. Instructions for user

Franco Belge will not be responsible for damages on parts of the appliance due to the use of prohibited fuel or due to an alteration of the appliance or its installation.

3.1. Fuel

Your stove is fitted with a specific float regulator for a specific oil.

The fuel oil must be free from any dirt and water, which could disturb the stove in operation.

3.2. Lighting procedure

Figure 14

Don't light the appliance when it is hot. Wait until the burner is completely cool before repeating the lighting

- Be sure the control knob (# 2A) is to "0".
- Turn on oil supply,
- Push down gently on the safety lever (# 4). This will allow the oil to flow into the float regulator.
- Open the front door, and remove the catalyser from burner (# 2, 3, 4, fig. 3, p. 4). Make sure the inside of the pot is clean thoroughly, and there is no oil accumulation.
- Place 2 tablespoons of methylated spirit or gelled alcohol in the bottom of the pot.
- Light the starter gel or methylated spirit with a fireplace match or long butane lighter.
- Place the catalyser back into the burner, being sure it is centered in the burner. Shut the main door.
- Allow the burner to heat approximately 30 to 45 sec. Turn dial to "1" position (# 2B).
- Allow 10 to 15 minutes for oil fire and draught to stabilize. The catalyser (or the ring) should glow red before adjusting the control knob to a higher setting (# 2C).

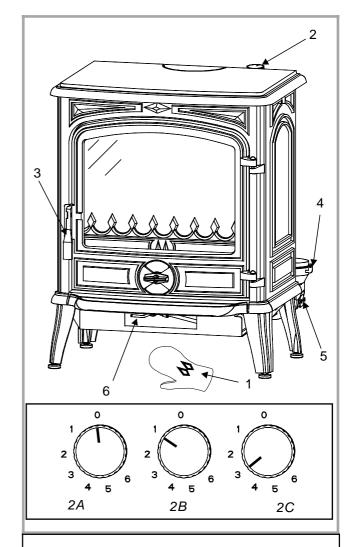


Figure 14 - Operating devices

- 1 Gant de protection
- 2 Regulation knob.
- 2A Shutting down
- 2B Lighting procedure
- 2C Normal speed
- 3 Opening and closing of the window
- 4 Safety lever.
- 5 Access to regulator's

6 - De-scaling lever.

Savoie - ref. 174 08 02 Y Instructions for user

3.3. Operating procedure

- Allow 10 to 15 minutes after lighting to adjust the control knob to a higher setting, usually (# 2C) setting.
- When increasing the heat output, move the control knob only 1 number at a time, allowing 5 minutes between moves for the flame to re-adjust to new setting.
- If the burner stops during operating, immediately turn off the control knob position "0" (# 2A) and wait until the burner is completely cool before repeating the lighting procedure.

3.4. Shutting down

Figure 14

- Set dial to the (# 2A) position.
- Raise the safety lever of the regulator (# 4).
- Allow the flame to burn out completely before opening the door (# 3).

3.5. Recommendations

- The adjustment of the stove has been made at the factory and checked by your installer. In case of trouble shooting, do the usual maintenance operations. If problem persists call your installer.
- This room heater is a high heat producing appliance and may cause severe burns if touched on the glass front door, or on top directly over the burner - keep children away.
- CAUTION: Never light the burner if there is any amount of oil in pot. Clean out oil before lighting.
- Too much oil in pot may cause a racing : a very high flame generating vibrations.

In case of racing:

- Turn off oil supply.
- Set dial to the "0" position (# 2A, fig. 14, p. 8).
- Wait until the burner is completely cool before repeating the lighting procedure.
- **Do not overfire**. If the unit or chimney connector starts to glow you are overfiring.

3.6. Maintenance of the stove

• Every week: operate the de-scaling lever (# 6, fig. 14, p. 8). Pull the rod, then push the rod in rotating 360 degrees two or three times.

(CAUTION: The rod is HOT).

- Every 3 or 4 months : Clean the burner completely.
- Remove and brush off the parts of the catalyser, using a soft bristle brush.
- Loosen any carbon soot from the burner with a putty knife, and vacuum clean. Ensure that the small air holes are free of carbon.
- When replacing the burner, tighten the nuts evenly and connect the pipe so as to be airtight.
- At least once a year / End of heating season: Clean or replace the oil filters of the oil supply line (# 5, fig. 14, p. 8).

To clean the filter of the float regulator:

- Set the regulation knob in closed position "0" (# 2A, fig. 14, p. 8).
- Turn off the tankvalve or the valve of the oil supply line.
- Raise the safety lever of the float regulator (# 4, fig. 14, p. 8).
- Place a small container (or a small rag) under the regulator filter opening in order to collect the oil contained in the regulator.
- Remove the filter cover plate located under the regulator (# 5, fig. 14, p. 8) with a screwdriver,
- Remove the tubular filter from the regulator. Clean it with oil using a soft brush, never a wire-brush.
- Replace the filter in the regulator, install the cover plate and secure with the screw.
- ^m Use a soft clean cloth to wipe the front glass when the unit is running at a low burning rate.
- when the main door is opened for cleaning, the flame will be disturb, and turn to a yellow flame. Clean quickly, but gently. Close the door, the flame will return to a normal burning position.
- ¤ Clean all the enamelled panels of the stove with a dry or slightly damp soft cloth.

DO NOT CLEAN GLASS WHEN HOT.

3.7. Trouble shooting

☑ : This sign means that you should asked for a qualified engineer to do the work.

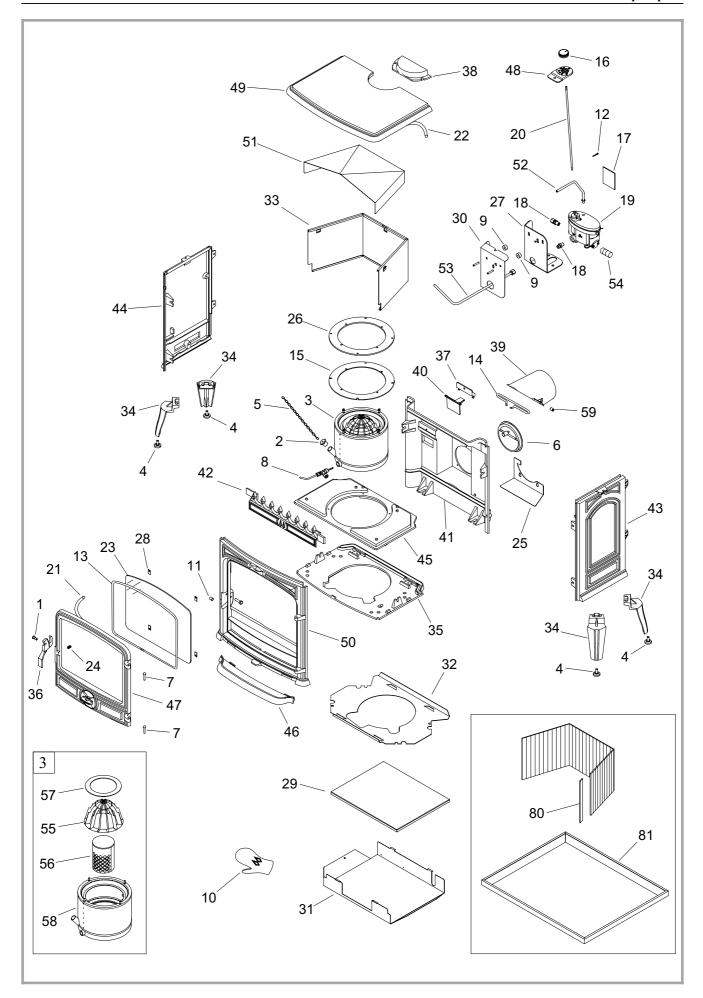
		₽	
Situation	Probable causes		- Corrective action
Flames extinguish during lighting.	¤ Very cold chimney. No draught established.	_	 Leave door ajar until fire has caught. Check air supply in the room (page 4).
Fire extinguishes once firestarter has burnt off.	¤ Fuel tank is empty.		- Fill tank.
	¤ Fuel valve is closed.		- Open valve.
	¤ Main regulator float not engaging.		- De-press the safety lever.
	¤ Control knob is set on "0"		- Adjust control knob to "1" (minimum speed).
Fire extinguishes during use.	¤ Fuel tank is empty.		- Fill tank.
	¤ Insufficient fuel.		Check that the de-scaler, the float regulator filter and burner pot are cleaned.
Flame is excessively large, smoky and sooty.	¤ Insufficient draught.	Ø	- Call your installer.
	¤ Fuel adjustment made too quickly.		 Return control knob to minimum speed "1"; wait for normal combustion. (catalyser should glow red); wait 5 to 15 minutes between each adjustment.
Stove extinguishes and re-lights itself.	¤ Insufficient fuel.		 Check that the de-scaler, the float regulator filter and burner pot are cleaned.
Stove burns noisily.	¤ Burner contains excess fuel.		 Adjust control knob to minimum speed "1". If problem persists call your installer.
Fire smokes. Soot build up noticed. Flame imbalance	¤ Insufficient air supply.		 Increase fresh air supply (open door, window; add make up air supply).
	Downdraught or blockage in chimney.	Ø	Check chimney for soot build up. Clean if necessary. Ensure chimney height is sufficient and cap is not affected by any nearby obstructions. If problem persists call your installer. Room is in negative pressure. Increase fresh air supply (page 4).
	¤ Oil flow is too low on minimum speed setting.	Ø	Adjust low flow rate while control is set on "1", call your installer.
	¤ Stove is not level. Flame imbalance.	Ø	- Check level. Adjust if necessary.
	¤ Catalyser not centered.		- Center catalyser assembly
	¤ The draught regulator is blocked in open position.	Ø	 Unlock the draught regulator. Check the draught regulator [adjustment and refit, if necessary].
Coke build up noticed.	¤ Insufficient fuel.	Ø	- Check level. Check that the de-scaler, the float regulator filter and burner pot are cleaned.
	¤ Excessive draught	Ø	 Check draught. If always excessive, a draught stabilizer (barometric damper) must be installed to the connector pipe.

4. Spare parts

When ordering spare parts, specify the stove type and serial number, including the colour index (on the guarantee or identification plate), the name of the part and the part number.

Example: Stove 174 08 02, Leg 300128 EF

N°	Code		Description Type Qty	N°	Code	Description Type Qt
1	100917		Cam pin 12x20 M7 01			
2	104708		Plug			
3	905330		Complete burner 01	Ont	inal parte	
4	109552		Cap	Орі	inal parts	
5	109718		Chain			
6	110105		Barometric damper 01			
7	110103		· · · · · · · · · · · · · · · · · · ·	80	199320	Refractory glass
_			Hinge pin 6x30 02	81	242913 1	0 Ground vat
8	119216		Descaler			
9	119801		Bushing			
10	134107		Glove			
11	134258		Bushing 01			
12	134601		Pin 2x20 01			
13	142301		Adhesive rope 1,30 m			
14	142316		Gasket 7x3 0,53 m			
15	142874		Gasket 01			
16	149868		Knob			
17	162664		Descriptive plate 01			
18	164205		Tightness nut 02			
19	165028		Float regulator 01			
20	179622		Regulator shaft 01			
21	181607		Ceramic rope Ø 9,5 1,60 m			
22	181619		Ceramic rope Ø 12 1,60 m			
23	188820		Glass			
24	189825		Screw			
25	209918		Protector			
26	236511	60	Burner support 01			
27	239723	60	Regulator support 01			
	259015	00				
28			Fixing plate			
29	260585		Heat shield			
30	261817	00	Heat shield			
31	262220	60	Shield			
32	262609		Heat shield 01			
33	276230		Reflector			
34	300128	EF	Leg04			
35	300488		Base			
36	301526	EF	Door lock			
37	303301	EF	Bearing 01			
38	303625	EF	Top plate 01			
39	303872	EF	Flue collar 01			
40	909401		Sliding door 01			
41	306282		Back wall 01			
42	307438		Fuel retainer 01			
43	310732	EF	R. side panel 01			
44	310829	EF	L. side panel 01			
45	312633		Burner support 01			
46	327903	EF	Tray			
47	331111	EF	Main door 01			
48	331500		Bracket 01			
49	352159	EF	Top plate 01			
50	359800	EF	Front plate 01			
51	622507		Flue baffle 01			
52	982639		Vent-pipe			
53	982640		Feed line regulator-burner 01			
54	199204		Regulator filter 01			
55	194401		Catalyser cover 01			
56	194402		Catalyser body 01			
57	198205		Catalyser ring 01			
58	905329		Burner			
59	189118		Screw			
UJ	100110					



Notes



FRANCO BELGE





Warranty certificate

Legal warranty

Our products are guaranteed for twelve months against any defect, flaw or imperfection. During this time, all parts judged defective by our Warranty control department may be replaced in our workshops. Incidental costs of transportation and packing payable by the buyer.

Some parts or components have a longer warranty period :

- Cast-iron shell of boiler: 3 years
- Steel shell of boiler: 3 years
- Removable or independent stainless steel hot water cylinder: 5 years
- Independent enamelled steel hot water cylinder: 3 years
- Incorporated circulating pump: 2 years.

Terms of the warranty

This warranty is only valid if:

- The unit has been installed and checked by a professional installer before operating,
- All installation and adjustment instructions listed in the

technical manual supplied with the unit have been followed,
- All operation and maintenance instructions have been followed.

This warranty does not cover:

- Lamps, fuses, spark plugs, cast iron parts directly in contact with burning coal and wood, firebricks, flue baffles, glasses.
- Any damage resulting from the use of fuel not recommended in our instructions;
- Parts which are damaged by external causes such as unadapted chimneys, thunderstorms, damp, faulty pressure or fail in pressure, thermic anomalies, explosions, etc...
- Electrical parts which are deteriorated by any connection or use on a supply circuit with voltage within 10% of the indicted voltage (230 V in EU).

Material subject to modifications without prior notice. This manual does not engage the responsibility of FRANCO BELGE.

☐ Name and address of the installer :
Telephone:
☐ Name and address of the customer :
Date of installation ://
Model of the appliance : 174 08 02
Color: T
Serial number :
This certificate has to be completed and kept carefully.
In case of claims, send a copy of this to :
Les Fonderies Franco-Belges, rue Orphée Variscotte, 59660 MERVILLE, FRANCE.