

Ironheart Boiler installation

- 1 Remove the 2 section grate and the log guard.
- 2 remove the baffle plate and the rear baffle support brick
- 3 Remove the left hand side firebricks.
- 4 Remove the outer left hand side panel. (2 bolts).
- 5 Knock out the 2 large and one small circular plates on the side of the firebox chamber.
- 6 Place the boiler through the firedoor into the firebox and place against the left hand side with the boiler tapping's and securing bar through the Knocked out holes.
- 7 Secure the boiler with the nut provided and then seal around the boiler tappings and the securing bar with fire cement.
- 8 Knock out the 2 circular plates on the outer side panel and replace.
- 9 Replace rear baffle support brick and the baffle plate.
- 10 Replace the 2 section grate and log guard.