



Encore 2550

Started Manufacturing on 3/1/95. Has Catalyst access & single pane glass & damper handle towards the back w/ adjustable damper.

Item/Model Number	Part Number	Item/Model Number	Part Number
1. SECONDARY AIR COVER PLATE	1601492	GRIDDLE HANDLE - BUSHING ONLY	1201900
2. SECONDARY AIR PROBE ASSEMBLY	1601489	GRIDDLE HNDL-WOOD HANDLE SCREW ONLY	1201308
3. SECONDARY AIR LINK	1601486	GRIDDLE HNDL-WOOD HANDLE NUT ONLY	1203210
4. SECONDARY AIR FLAP	1601490	18. TOP	1308618
SECONDARY SHIM RING	1201986	21. WEDGE (2)	1301810
5. FLUE COLLAR (8")	1304280	22. UPPER FIREBACK ¹	1308644
6. BACK	1308620	23. DAMPER ¹	1308631
7. LEFT HEAT DEFLECTOR	1608629	24. DAMPER TABS (3) ¹	1601488
8. RIGHT HEAT DEFLECTOR	1608630	25. DAMPER ROD ¹	1600851
9. REFRACTORY ASSEMBLY (BODY ONLY)	1602512	27. COMBUSTION THROAT HOOD	1301145
10. CATALYTIC COMBUSTOR	1602505	28. LOWER FIREBACK	1308646
11. REFRACTORY ACCESS PANEL	1602511	30. DAMPER HANDLE SCREW	1201294
14. LEFT GRIDDLE QUAD	1301807	31. DAMPER HANDLE	1600620
15. RIGHT GRIDDLE QUAD	1301832	32. HANDLE INSERT	1600650
16. GRIDDLE	1300797	33. STEEL HANDLE STUB	1600608
17. GRIDDLE HANDLE ASSEMBLY	5004022	34. LEFT SIDE	1308623
GRIDDLE HANDLE - STUB ONLY	1600658	35. LEFT AIR PLATE (INNER SIDE)	1308621
GRIDDLE HANDLE - WOOD KNOB ONLY	1600661	36. RIGHT AIR PLATE (INNER SIDE)	1308622

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Item/Model Number	Part Number	Item/Model Number	Part Number
37. RIGHT SIDE	1308619	THREADED CERAMIC HANDLE LIFTER ONLY	1600650
38. THERMOSTAT HANDLE ASSEMBLY	5004264	RIGHT DOOR ASSEMBLY (INCLUDES GLASS)	5008647
39. THERMOSTAT ASSEMBLY	5005470	GLASS CLIP LONG (3 USED PER DOOR)	1601396
40. GRATE	1307434	GLASS CLIP SHORT (1 USED PER DOOR)	1601394
41. PRIMARY AIR TUBE COVER PLATE	1308609	DOOR HANDLE STOP	1200643
42. PRIMARY AIR FRAME	1307411	DOOR HANDLE HOLDER	1600600
43. PRIMARY AIR REGULATORY SYSTEM	5000337	1/8 ALLEN WRENCH	1205116
44. BOTTOM	1308604	5/32 ALLEN WRENCH	1205147
45. ASHLIP	1307406	MANUAL	2000956
50. ANDIRON (2)	1307419		
51. LEG	1307427		
52. LEG LEVELER	1201745		
55. ASHDOOR	1308607		
53. ASHDROP	1308603		
54. ASHDOOR LATCH PAWL	1300515		
56. ASHDOOR HANDLE (WOOD)	1600663		
57. ASHDOOR HINGE PIN	1208608		
58. COTTER PIN	1203029		
59. ASHDOOR HINGE SUPPORT	1308605		
60. ASHPAN	1601025		
61. ASHPAN BRACKET	1601039		
62. ASHPAN COVER	1601027		
70. AIRWASH MANIFOLD	1308615		
71. FRONT	1308635		
72. LEFT DOOR AIR MANIFOLD	1307403		
73. LEFT DOOR	1308637		
74. DOOR HINGE STRIP (2)	1308634		
75. RIGHT DOOR AIR MANIFOLD	1307404		
77. FRONT DOOR CATCH	5004225		
78. RIGHT DOOR	1308636		
79. DOOR GASKET	1203588		
80. GLASS GASKET	1203516		
81. LEFT DOOR GLASS ²	1408630		
82. RIGHT DOOR GLASS	1408629		
83. DOOR LATCH	1408628		
84. SPACER	1201779		
85. DAMPER RAMP ¹	1301811		
86. HANDLE BASE STUB ³	1600650		
87. CERAMIC HANDLE ³	1600620		
88. HANDLE BOLT ³	1201294		
REFRACTORY ASSEMBLY (INCLUDES ACCESS PANEL)			
DAMPER HANDLE WOODEN PART ONLY			
THREADED HANDLE LIFTER ONLY			
THERMOSTAT HANDLE WOOD PART ONLY	1600660		
THERMOSTAT HANDLE STUB W/ SET SCREW	5004264		
THERMOSTAT HANDLE WOOD SCREW ONLY	1201243		
FRICTION SPRING	1201846		
PRIMARY AIR VALVE ONLY	1307412		
PRIMARY AIR ROD ONLY	1601493		
PRIMARY AIR CABLE ASSEMBLY	5005471		
PAWL ASSEMBLY COMPLETE	0004384		
ASH DOOR HANDLE SHAFT ONLY	1600622		
ASH DOOR WOOD HANDLE SCREW ONLY	1201310		
ASH PAN & COVER ASSEMBLY	5005746		
FRONT AIR MANIFOLD	1308615		
LEFT DOOR ASSEMBLY (INCLUDES GLASS)	5008648		
LONG DOOR PIN (FRONT DOOR HINGE)	1600547		
FRONT HANDLE STUB COMPLETE	NA		
SUBSTITUTE:	5004225		
CERAMIC HANDLE COMPLETE	0004342		
CERAMIC HANDLE SCREW ONLY	1201294		
CERAMIC HANDLE CERAMIC PART ONLY	1600620		
		*Use the following prefixes for Enamel Parts: 232 - Red 132 - Sand 133 - Blue 231 - Green	
		FLUE COLLAR	*4280
		ASH LIP	*7406
		LEG	*7427
		FRONT	*8635
		LEFT DOOR	*8637
		RIGHT DOOR	*8636
		LEFT END (GREEN NOT AVAILABLE)	*8616
		RIGHT END	NA
		TOP	*8618
		BACK	*8620
		Hardware	
		1/4- 20 X 1 HEX HEAD LEVELER BOLT (LEG LEVELER)	1201745
		1/4- 20 X 1 HEX HEAD CAP SCREW (2-LEFT & 2-RIGHT AIR PLATES)	1201326
		1/4 WASHER (2-ENDS TO BOTTOM)	1202470
		1/4-20 X 1/2 SOCKET HEAD CAP SCREW (PRIMARY AIR VALVE)	1200645
		1/4-20 X 5/8 PH RD HD MACH SCREW (PRIMARY AIR TO STOVE)	1200896
		1/4 - 20 X 3/4" HEX HD CAP SC (4-ASH DROP, 3-HINGES TO ASHDROP, 2-FRONT TO SIDES, 2-SIDES TO BOTTOM)	1201374
		FLAT WASHER 1/4" STUD (3-ASHDROP HINGES, 4-ASH DROP, DOOR, 2-FRONT TO SIDES, FRONT TO BOTTOM, 2-LEFT & 2-RT AIR PLATES, FB'S, 2-TOP TO ENDS, 2-FRONT DOOR HINGE)	1202474
		1/4 - 20 X 1/4 KNRL SOCKET SET SCREW (ASH DOOR, PAWL, THERM HANDLE)	1200417
		1/4 - 20 PLAIN HEX NUT (ASH DOOR, PAWL, FRONT TO BOTTOM, 2-TOP TO ENDS, 3-DAMPER RAMP, GRIDDLE HANDLE STUB)	1203210
		3/8-16 HEX TOP LOCK JAM NUT (ASH DOOR, PAWL)	1203290
		1/4- 20 X 1 1/4 HEX HD CAP SCREW (FRONT TO BOTTOM)	1201378
		1/4 - 20 X 1/2" HEX HD CAP SC (2-ASH PAN BRKT, QUADS, DAMPER ROD STOP, 2-DAMPER TABS)	1201338
		1/4 - 20 X 1/2" SOC FL HD MACH SC (2-ASH LIP)	1200482
		10 - 24 X 1/2 HEX HD CAP SC (4-ASH DROP BOTTOM HEAT SHIELD HOLES)	1201322
		FLAT WASHER 3/8" STUD (LEG)	1202488
		3/8-16 X 1 1/4 SOCKET HEAD ALLEN BOLT (LEG)	1208610
		3/8- 16 X 1 1/4 HEX HEAD BOLT (LEG BOLTS)	1201443
		1/4- 20 X 2 PHILLIPS FLAT HD. MACH (2-PRIMARY AIR COVER PLATE)	1200848
		10-24 X 1/2 PHILLIPS TRUSS HEAD SCREW (REAR HEAT SHIELD HOLES)	1200998
		FLAT WASHER, 3/8" NARROW (DAMPER ROD)	1202560
		7/16- 20 X 1 SOCKET SET SCREW (DOOR INSERT FOR THE HANDLE)	1200334
		1/4- 20 X 2 HEX HEAD CAP SCREW (FRONT AIR MANIFOLD)	1201392

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Item/Model Number	Part Number	Item/Model Number	Part Number
10-24 X 1 PHILLIPS PAN HEAD SCREW (2-ASH DOOR TO HEAT SHIELD, DOOR MANIFOLDS)	1200992	10-24 X 3/4 PH PAN HD (LEFT MANIFOLD TO DOOR)	1200991
FLAT WASHER 1/4" S.S. (THERMOSTAT SPRING AND ANDIRON)	1202471	1/4-20 X 1 OVL PT SS SC (DAMPER RAMP)	1200436
1/4-20 X 5/8 S/S HEX HEAD CAP SCREW (ANDIRON)	1201373	1/4-20 X 1 PH FL HD (DAMPER RAMP)	1200809
1/4 - 20 X 3/4 PH FL HD MACH SC (TOP TO FRONT)	1200881		
FLAT WASHER 1/4" BLACK OX (BACK, 2-ASH PAN BRACKET)	1202473		
1/4- 20 X 1 PHILLIPS RND HD MACH SC (2-FLUE COLLAR)	1200907		
1/4- 20 NUT (2-FLUE COLLAR)	1203329		
1/4-20 X 1 1/2 HEX HEAD CAP SCREW (2-UPPER FIREBACK TO BACK)	1201396		
5/16- 18 X 5/16 SOCKET SET SCREW (DAMPER HANDLE)	1200563		
8- 32 X 2 SLOT. RND HD MACH SCREW (THERM HANDLE)	1201243		
SHIM RING (SECONDARY AIR FLAP)	1201986		
10- 24 X 1/4 PHILLIPS PAN HD MACH SC (SECONDARY COVERPLATE, 4-GLASS CLIP)	1200980		
1/4- 20 X 1 1/4 THREADED 2 END ROD (2-TOP TO ENDS)	1204212		
1/4- 20 X3/8 PHILLIPS PAN HD MACH SC (SECONDARY AIR LINK)	1200993		
3/8-16 X 1 1/4 HEX HD CAP SCREWS (LEG BOLTS)	1208610		
#10 X 1/2 PHILLIPS PAN HD SM SCREW (STOVE BAG FOR FLUE COLLAR TO STOVE PIPE)	1202058		
8-32 X 1 SLOT PAN HD MACH SCREW (GRIDDLE HANDLE)	1201308		
HEX NUT 10 - 24 PLAIN (GRIDDLE HANDLE)	1203251		
WASHER SAE #10 (GRIDDLE HANDLE)	1202423		
1/4- 20 X 3 SLOT PAN HD MACH SCREW (DAMPER HANDLE)	1201310		
1/4- 20 X 3 3/8 SLOT OVAL HD MACH SC (FRONT HANDLE)	1201294		
CONTROL CABLE 1/32" S.S. (THERMOSTAT)	1204867		
OVAL COPPER SLEEVE 1/32" (THERMOSTAT)	1204874		
5/16 HOLE PLUG (CATALYST PROBE HOLE)	1201899		
10-24 X 1/4 PH TRS HD (2-DOOR LATCH TO FRONT)	1200996		
1/4-20 X 3/8 HEX HD CS (2 -EACH DOOR HINGE)	1201337		

Accessories

Heat Shields

1 1/4 INCH SPACER (1 ONLY)	1601755
HARDWARE PACKAGE	0005834
DOUBLE BOTTOM HEAT SHIELD	1402253
ASH DOOR HEAT SHIELD 140- 2252	

Warming Shelf**

SHELF ALONE	1302208
LEFT BRACKET	1302221
RIGHT BRACKET	1302222
DRAGON	1302220
HARDWARE	5007234

Sparkscreen

SCREEN CLIP	1201853
SCREEN HANDLE	1201932

**For Enamel Shelf Parts, use the same prefixes Enamel Cast Parts (opposite column), in place of the 130 number.

1. Included in #500-8649 upper fireback assembly.
2. Not interchangeable, due to a heat-reflective coating on the room side of the panels.
3. Included in #000-4342 ceramic handle assembly.

Notes:

In this diagram and throughout this manual, 'left' and 'right' mean as you face the stove.

When ordering parts, be sure to mention the stove's model number. When ordering external parts for an enamelled stove, be sure to specify color.

The hardware in the Encore is in standard sizes; most bolts are 1/4" diameter by 20 threads per inch. Any hardware store can supply replacement hardware if you specify bolt diameter, number of threads per inch, and length.

Gaskets

Below is a list of the type of gasket and the length needed on the Encore 2250.

Location	Gasket Size	Quantity Needed	Part Number
GLASS	FORMED GASKET (1 EACH DOOR)	1	1203516
GRIDDLE	5/16" ARMASEAL	3.6'	1203668
LEFT DOOR	5/16" FIBERGLASS 6/NDLE MED DENS	4'	1203588
RIGHT DOOR	5/16" FIBERGLASS 6/NDLE MED DENS	3.0'	1203588
ASH DOOR	5/16" FIBERGLASS 6/NDLE MED DENS	3.5'	1203588
LOWER FB	5/16" FIBERGLASS W/WIRE CORE	3.6'	1203668
LOWER FB	5/16" FIBERGLASS 6/NDLE MED DENS	3'	1203588
UPPER FB	3/16" FIBERGLASS	3.5'	1203556
FLUE COLLAR	1/4" FIBERGLASS 3/NDLE MED DENS	3.25'	1203591
LEFT/RIGHT AIRPLATE	3/8" FIBERGLASS /6 NDLE MED DENS	2	1203589
PRIMARY AIR	1/8" FITTED GASKET	1	1203518

Majestic reserves the right to make changes in design, materials, specifications, prices and discontinue colors and products at any time, without notice.

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