

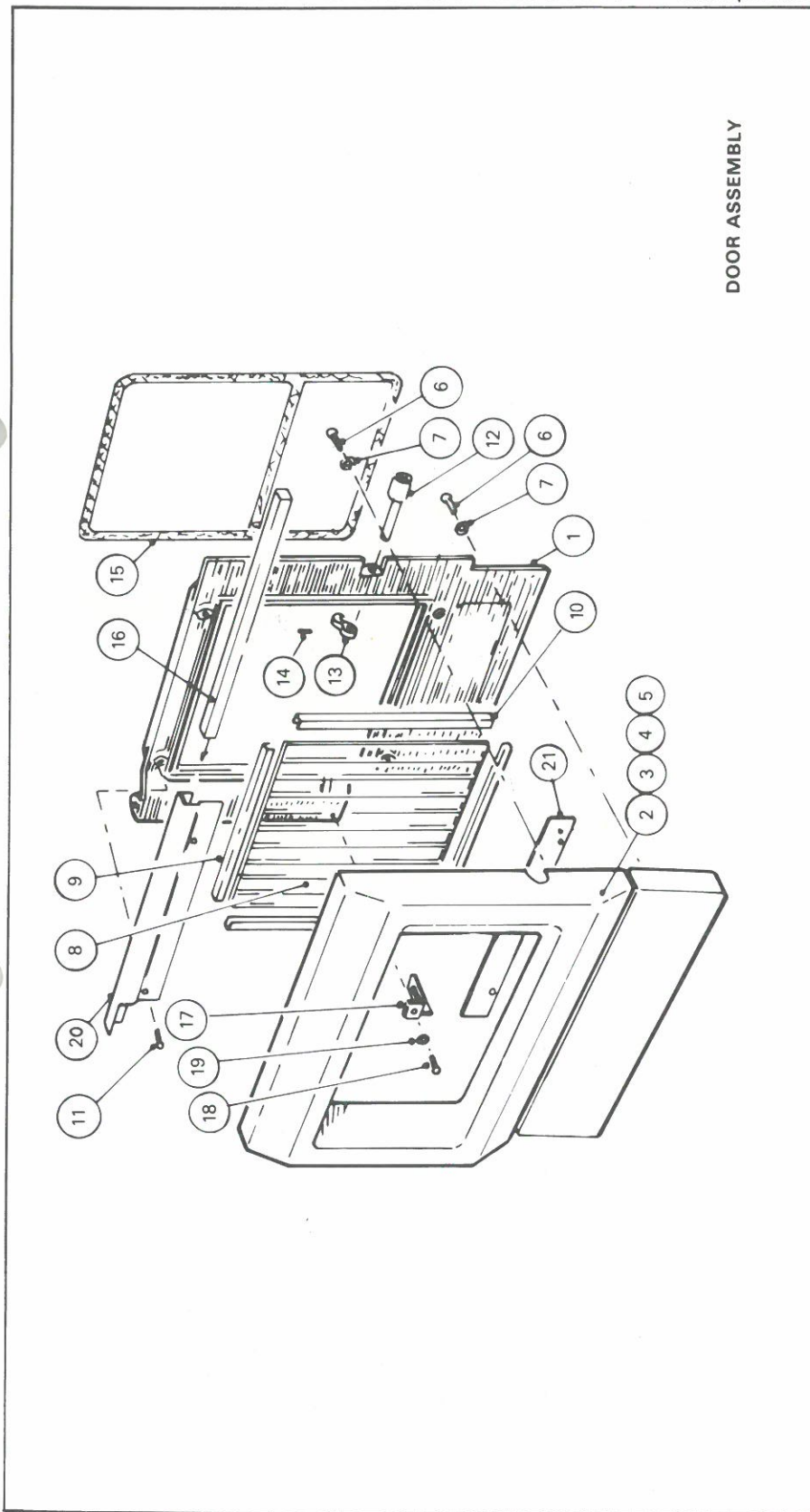
WARNING

Before re-lighting the appliance and in particular at the start of the heating season it is important to check the flue outlet has not become blocked by a fall of deposits from the chimney. Remove throat-plate in order to make a thorough check.

When properly installed and operated this stove will not emit fumes. Occasional fumes from de-ashing and re-fuelling may occur but persistent fume emission must not be tolerated. If fume emission does persist,

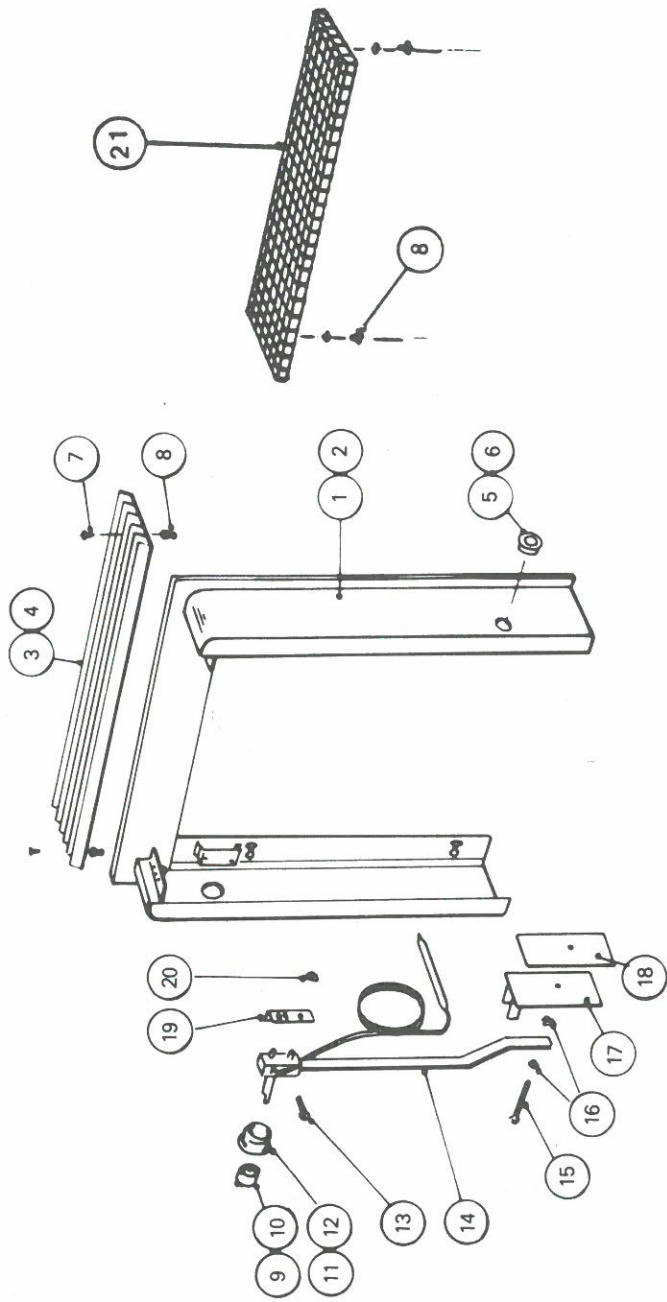
then the following immediate actions must be taken:-

- Open all doors and windows to ventilate room.
- Let the fire out or safely dispose of the burning fuel.
- Check for flue or chimney blockage and clean as necessary.
- Do not attempt to relight the stove until the cause of fume emission has been remedied. If necessary seek professional advice.



DOOR ASSEMBLY

Item No	Description	Part No	No Off
1	FRONT DOOR ASSEMBLY, Sepia	32700	1
2	FRONT DOOR ASSEMBLY, Black	32620	1
3	FRONT DOOR ASSEMBLY, Magnolia	32630	1
4	FRONT DOOR ASSEMBLY, Lustré	32640	1
5	DOOR CASTING ASSEMBLY	32830	1
6	DOOR CASTING	32701	1
7	DOOR FRAME ASSEMBLY, Sepia	31520	1
8	DOOR FRAME ASSEMBLY, Black	31530	1
9	DOOR FRAME ASSEMBLY, Magnolia	31540	1
10	DOOR FRAME ASSEMBLY, Lustré	31550	1
11	No. 8 x 15 PAN. HD. POZI DRIV SETSCREW	91245	6
12	M6 WASHER	92189	6
13	DOOR GLASS, SET	32246	1
14	GLASS SEAL TOP, BOTTOM	32716	2
15	GLASS SEAL SIDES	55072	2
16	M5 x 10 HEX HD. SETSCREW	91172	5
17	SUPPORT BAR W.U.	32723	1
18	DOOR CATCH	32721	1
19	5/32" DIA. x 25mm ROLL PIN	93230	1
20	GLASS FIBRE ROPE 16 DIA. x 2m	98175	1
21	DOOR INSULATION	32737	1
22	DOOR STOP	32739	1
23	M5 x 10 PAN HEAD POZI SETSCREW	91184	1
24	M5 WASHER	92188	1
25	INSULATION RETAINER	32736	1
26	GLASS RETAINER BOTTOM	32717	1



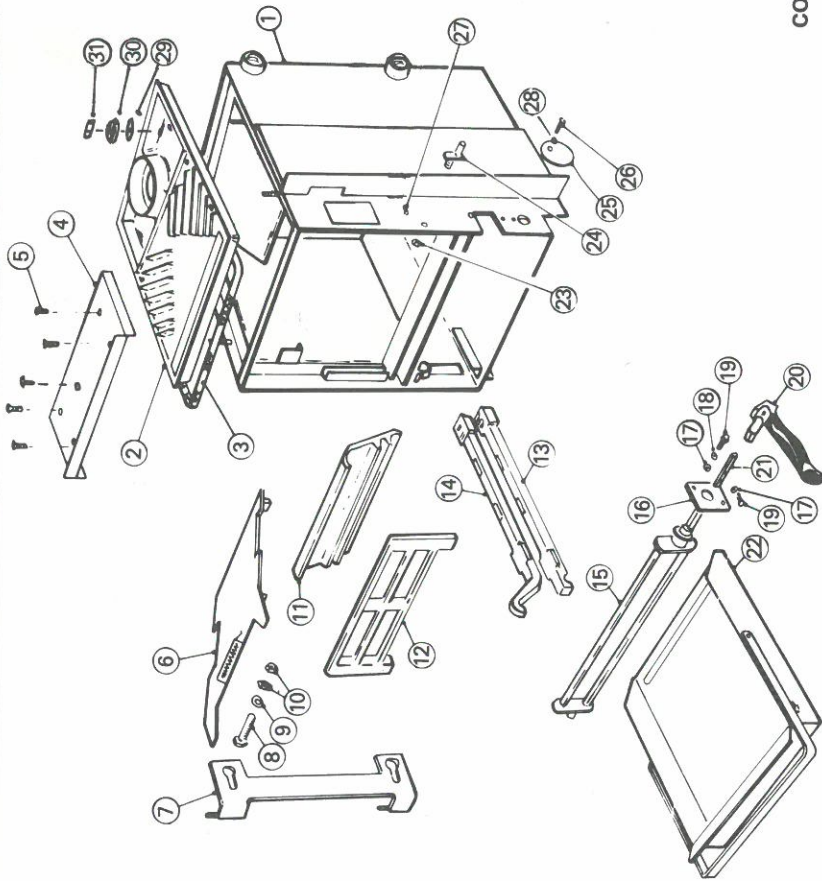
AIR CONTROL AND BACK SURROUND ASSEMBLY

Item No	Part No	Description	No Off
1	31780	DOOR SURROUND ASSEMBLY, Sepia CON 40	1
2	31760	DOOR SURROUND ASSEMBLY, Sepia CON 30	1
3	31787	GRILLE, Sepia	1
4	32784	SHAKER HOLE GROMMET, Sepia	1
5	32785	SHAKER HOLE GROMMET, Black	1
6	92188	M5 WASHER	2
7	91184	M5 x 10 PAN HD POZI SETSCREW	2
8	32757	CONTROL KNOB, Sepia	1
9	32775	CONTROL KNOB, Black	1
10	32758	SHROUD, Sepia	1
11			
12	32776	SHROUD, Black	1
13	32750	AIR CONTROL ASSEMBLY	1
14	91184	M5 x 10 PAN HD POZI DRIV SETSCREW	2
15	32751	THERMOSTAT QW/XE/DE	1
16	91321	M5 x 50 PAN HD POZI DRIV SETSCREW	1
17	94216	M5 NUT	2
18	32753	AIR CONTROL FLAP W.U.	1
19	32756	FLAP GASKET	1
20	32752	THERMOSTAT FIXING BRACKET	1
21	94261	M4 NUT	2
	31809	GRILLE, Sepia - COVEC OR 30	1

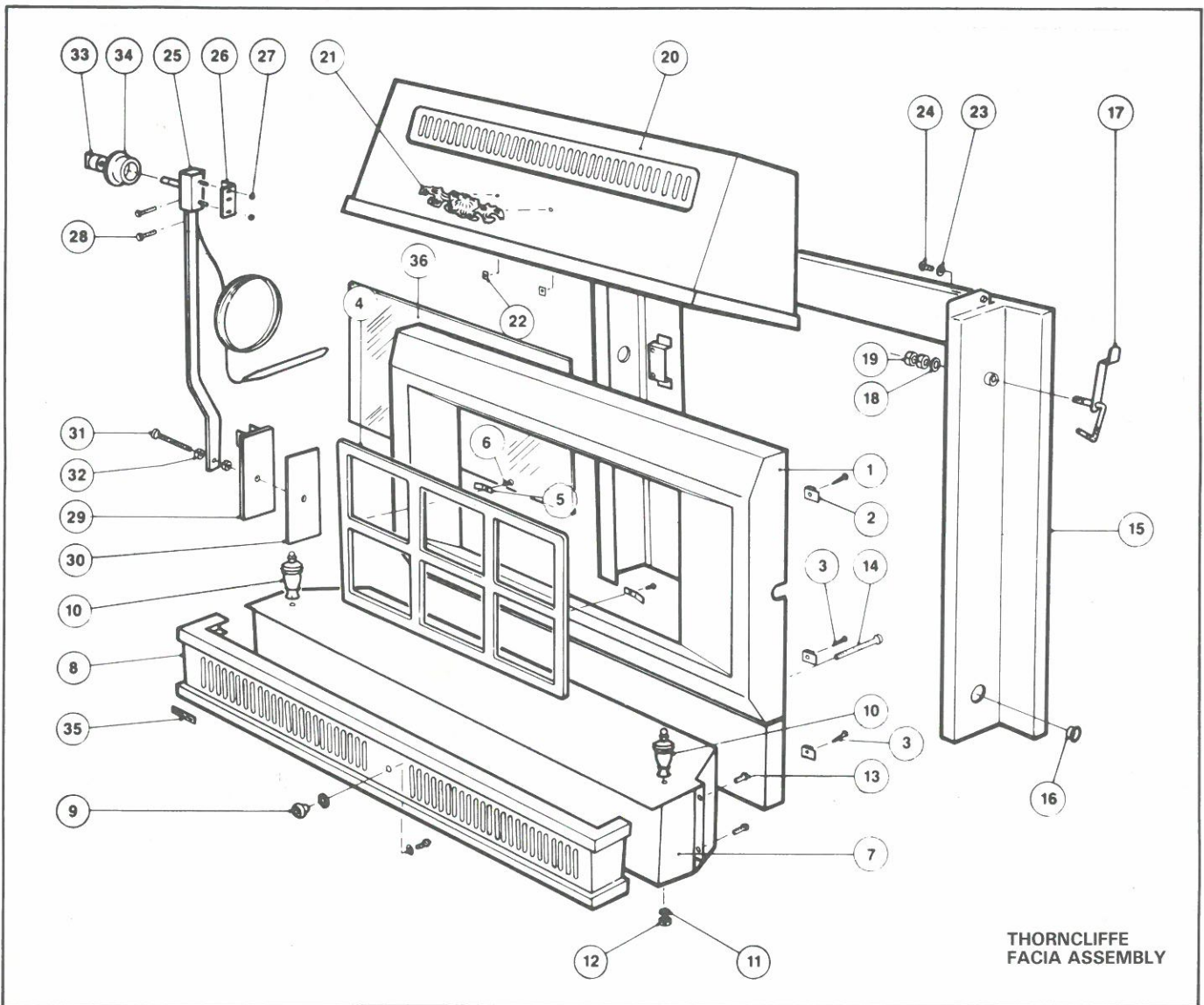
0114 257 2313

INTERNATIONAL 34 - To Water
13 To Room.

COMPLETE BOILER BODY ASSEMBLY



Item No.	Part No	Description	No Off
1	31700	BOILER BODY ASSEMBLY	1
2	31710	BOILER BODY W.U.	1
3	31728	TOP PLATE	1
4	98175	16" DIA. WOVEN ROPE	1
5	31729	CONVECTION CASING TOP	1
6	91406	M6 x 25 CSK HD. POZI SETSCREW	5
7	32878	THROAT PLATE	1
8	32650	HINGE PLATE W.U.	1
9	91306	M12 x 45 HEX HD. SETSCREW	2
10	92267	M12 DISC SPRING	2
11	94248	M12 LOCK NUT	4
12	32512	FIRE FRONT PLATE	1
13	32553	DEEPENING BAR	1
14	32544	FIRE BAR "A"	5
	32545	FIRE BAR "B"	5
15	32460	SHAKER BAR W.U.	1
16	32470	COVER PLATE ASSEMBLY	1
17	92199	M6 SHAKEPROOF WASHER	2
18	92189	M6 WASHER	2
19	91088	M6 x 16 HEX. HD. SETSCREW	2
20	32796	OPERATING TOOL	1
21	32463	EXTENSION TUBE	1
22	32690	ASHPAN W.U.	1
23	94257	M8 HEX NUT	1
24	32661	DOOR PIN	1
25	32649	IDLING AIR DISC	1
26	91172	M5 x 10 HEX HD. SETSCREW	1
27	91021	M5 x 12 PAN HD. POZI SETSCREW	4
28	92216	M5 SPRING WASHER	1
29	92189	M6 WASHER	4
30	92280	M6 THACKERY WASHER	4
31	94217	M6 Hex Nut	4



THORNCLIFFE
FACIA ASSEMBLY

ITEM	Part No.	DESCRIPTION	No. off
	30930	COMPLETE CASING PACK ASSY	1
	30850	DOOR TRIM ASSEMBLY	1
1	30853	Door Frame W.U.	1
2	94292	Captive Nut SNJ 0116/6	6
3	91245	No. 8 x 15 Pan Head Pozi Drive S.T.S. .	6
4	30861	Door Grille	1
5	30867	Door Grille Bracket	3
6	91389	M4 x 6 CSK Pozi Drive Setscrew	3
	30870	FENDER ASSEMBLY	1
7	30880	Fender W.U.	1
8	30890	Fender Trim Sub Assembly	1
9	30888	Grille Knob	1
10	30889	Finial	2
11	92189	M6 Washer	2
12	94217	M6 Nut	2
13	91471	No. 6 x 10 Pan Head Pozi Drive S.T.S. .	4
14	91023	M5 x 25 Pan Head Pozi Drive Setscrew	2
	30800	SURROUND FRAME ASSEMBLY	1
15	30810	Surround Frame W.U.	1
16	32785	Shaker Hole Grommet	1
17	30822	Canopy Latch W.U.	1
18	92189	M6 Washer	1
19	94217	M6 Nut	2

ITEM	Part No.	DESCRIPTION	No. off
	30830	CANOPY ASSEMBLY	1
20	30840	Canopy W.U.	1
21	30843	Motif	1
22	95241	Push On Fix	2
23	92188	M5 Washer	2
24	91470	M5 x 25 Hex Hd Bolt	2
	32750	AIR CONTROL ASSEMBLY	1
25	32751	Thermostat Teddington QW/XEDE/AS	1
26	32752	Thermostat Fixing Bracket	1
27	94261	M4 Hex Nut	2
28	91184	M5 x 10 Pan Hd Pozi	2
29	32753	AIR CONTROL FLAP W.U.	1
30	32756	Gasket	1
31	91321	M5 x 50 Pan Hd Pozi Setscrew	1
32	94216	M5 Hex Nut	2
33	32775	Control Knob Black	1
34	32776	Shroud Black	1
35	30855	BADGE	1
36	30863	GLASS	1