

Technical Bulletin

Product Group	Models	Originator
AGA	ALL RAYBURN APPLIANCES	AGA TECHNICAL TEAM

Published to: All Rayburn Service Partners & Part Suppliers

Subject: Rayburn Service Kits - Updates

Further to our recent communication about the introduction of Rayburn Service Kits, we are pleased to announce the introduction of service kits for the Rayburn Heatranger range of appliances.

What is in the kits?

Model	New Kit Part Number	Contents
Heatranger 60K	RO9M996490	Boiler & Cooker Nozzles
Heatranger 80K	RO9M996491	Boiler & Cooker Nozzles
Heatranger 100K	RO9M996492	Boiler & Cooker Nozzles

Additional service kits will be produced in the future as new products are released.

Other Parts You May Require

As well as the standard parts, during a routine service some consumable parts should be checked and replaced if necessary. To help reduce the cost of routine services, the costs of the following list of parts have also been reduced.

Model	Additional Parts	Part Numbers
Heatranger 60K, 80K, 100K	Pump Lateral Coupling, Motor Lateral Coupling, Boiler Photocell, Flame Tube Gasket, Yellow Ultraflex Coupling, Electrodes, Cooker Photocell	D00249AXX, D00250AXX, D00170AXX, D00400AXX, D00258AXX, D00179AXX, D00177AXX

The updated costs of these parts will be available from 14th August through your existing supply channel.

Below is a full list of all kits now available, along with the additional parts available when required:



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Full Kit List

Model	New Kit Part Number	Contents
Heatranger 60K	RO9M996490	Boiler & Cooker Nozzles
Heatranger 80K	RO9M996491	Boiler & Cooker Nozzles
Heatranger 100K	RO9M996492	Boiler & Cooker Nozzles
Rayburn 300K-308K	RO9M996478	Wicks Set 300K x1, Wicks Set 308K x1, Hob Rope x1
Rayburn 400K	RO9M996479	Mounting Plate Gasket x1, Oven Base Gasket x1, Oven Side Gasket x1, Hob Rope x1, Flexible Hose x1, Nozzle 0.40 x 80H.LE x1
Rayburn XT	RO9M996480	Nozzle 0.40 x 80H.LE x1, Flexible Hose x1, Mounting Plate Gasket x1, Hob Rope x1, Sealing strip -Front/Back x1, Oven Base Gasket x1, Oven Side Gasket x1
Rayburn 440K	RO9M996481	Hose x1, Blast Tube Gasket x2, Hob Rope x1, Oven Base Gasket x1, Oven Side Gasket x1, Boiler Gasket x1, Nozzle 0.35 60H (440K) x1, Nozzle 0.35-80S(440K) x1
Rayburn 460K	RO9M996482	Hose x1, Blast Tube Gasket x2, Hob Rope x1, Oven Base Gasket x1, Oven Side Gasket x1, Boiler Gasket x1, Nozzle 0.55 80EH (460K) x1, Nozzle 0.40 80EH (460K/480K/499K) x 1
Rayburn 480K	RO9M996483	Hose x1, Blast Tube Gasket x2, Hob Rope x1, Oven Base Gasket x1, Oven Side Gasket x1, Boiler Gasket x1, Nozzle 0.65 80EH (480K) x1, Nozzle 0.40 80EH (460K/480K/499K) x 1
Rayburn 499K	RO9M996484	Hose x1, Blast Tube Gasket x2, Hob Rope x1, Oven Base Gasket x1, Oven Side Gasket x1, Boiler Gasket x1, Nozzle 0.85 80EH (499K) x1, Nozzle 0.40 80EH (460K/480K/499K) x 1
Rayburn 600K	RO9M996485	Blast Tube Gasket x1, Nozzle 0.35 80 S x1, Oil Hose x1, Hot Plate Rope No 1 x1, Hot Plate Rope No 2 x1, Oven Base Gasket x1, Oven Rear Gasket x1

Rayburn 660K	RO9M996486	Boiler Burner O'Ring x1, Oil Hose x1, Hob Rope No 1 x1, Hob Rope No 2 x1, Oven Rear Gasket x1, Oven Base Gasket x1, Boiler Door Gasket No 1 x1, Boiler Door Gasket No 2 x1, Nozzle 0.55 80EH (660K) x1, Nozzle 0.35-80S x1
Rayburn 680K	RO9M996487	Boiler Burner O'Ring x1, Oil Hose x1, Hob Rope No 1 x1, Hob Rope No 2 x1, Oven Rear Gasket x1, Oven Base Gasket x1, Boiler Door Gasket No 1 x1, Boiler Door Gasket No 2 x1, Nozzle 0.65 80EH (680K) x1, Nozzle 0.35-80S x1
Rayburn 699K	RO9M996488	Boiler Burner O'Ring x1, Oil Hose x1, Hob Rope No 1 x1, Hob Rope No 2 x1, Oven Rear Gasket x1, Oven Base Gasket x1, Boiler Door Gasket No 1 x1, Boiler Door Gasket No 2 x1, 0.85 80EH (699K) x1, Nozzle 0.35-80S x1
Rayburn 680K CD	RO9M996489	Oil Hose x1, Hob Rope No 1 x1, Hob Rope No 2 x1, Oven Rear Gasket x1, Oven Base Gasket x1, 20mm Fibre Rope for boiler baffle door x1, O Ring x2, Nozzle 0.65 80EH (680K) x1, Nozzle 0.35-80S x1

Full List of Consumable Parts

Model	Additional Parts	Part Numbers
Heatranger 60K, 80K, 100K	Pump Lateral Coupling, Motor Lateral Coupling, Boiler Photocell, Flame Tube Gasket, Yellow Ultraflex Coupling, Electrodes, Cooker Photocell	D00249AXX, D00250AXX, D00170AXX, D00400AXX, D00258AXX, D00179AXX, D00177AXX
Rayburn 300K-308K	1/4 BSP Pipe 140 long 300K x1, 1/4 x8mm Elbow 300K x1, 3/8 BSP Pipe 129 long 308K x1, 3/8 BSP 8mm Elbow 308K x1	RO4M323101, RO4M27501, RO4M323026, RO4M323027
Rayburn 400K	Photocell x1, Electrode x1	RO4M998284, RO4M998464

Rayburn XT	Photocell x1, Electrode x1	RO4M998284, RO4M998464
Rayburn 440K	Electrodes x2, Photocell x2	RO4M998464, RO4M998566
Rayburn 460K	Electrodes x2, Photocell x2	RO4M998464, RO4M998566
Rayburn 480K	Electrodes x2, Photocell x2	RO4M998464, RO4M998566
Rayburn 499K	Electrodes x2, Photocell x2	RO4M998464, RO4M998566
Rayburn 600K	N/A	N/A
Rayburn 660K	Blast Tube Gasket x 1, Electrodes x2, Photocell x2	RO4M998669, RO4M998566, RO4M997146
Rayburn 680K	Blast Tube Gasket x 1, Electrodes x2, Photocell x2	RO4M998669, RO4M998566, RO4M997146
Rayburn 699K	Blast Tube Gasket x 1, Electrodes x2, Photocell x2	RO4M998669, RO4M998566, RO4M997146

Rayburn 680K CD	Blast Tube Gasket x 1, Electrodes x2, Photocell x2	RO4M998669, RO4M998566, RO4M997146
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If required, further and guidance can be sought from the AGA Rangemaster Technical Department on 01952 643 142 (opt 2) or by email technicalsupport@agarangemaster.co.uk