

# The Premier Collection



Superior quality cast-iron fireplaces, stoves & mantelpieces

**CASTTEC**

# The Premier Collection

*Castings*

**The Premier Collection** is a comprehensive range of superior quality cast iron fireplaces and stoves, manufactured in the renowned Agnews foundry, the culmination of over 25 years experience in the casting and polishing processes.

Take your time to enjoy this range of quality castings and admire the beautiful mantelpieces available in natural materials such as marble, granite, limestone and solid oak.

All mantelpieces are interchangeable and can be used with the casting of your choice and have the option of using solid fuel, gas or electric.

Whether your taste is for the timeless splendour of a traditional fireplace, or the more minimalist contemporary design, the Premier Collection will have something for you.

## Internet

*Caution is recommended when considering the purchase of a Premier fireplace via the internet as it can be a complex product to order, deliver, assemble and install. Professional advice and experience are advisable as every fireplace and fitting is unique and is governed by regulation.*

*For this reason Cast Tec and its distributors only supply reputable outlets that display Premier products in a showroom, provide suitably qualified staff and use Gas Safe or HETAS registered fireplace installers.*

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## Mantelpiece Options



Black Granite



Turkish Limestone



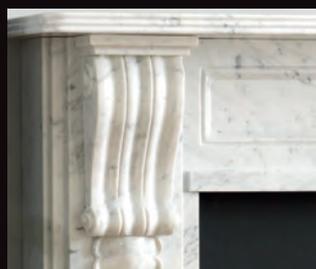
Cast-iron



Solid Oak



Crema Marfil



Italian Carrara



Mocha Beige



Polar White

### Marble information:

*Spanish Crema Marfil and Italian Carrara are natural marbles created millions of years ago and as such are very volatile with natural veining, faults and imperfections which are often considered to be their beauty. The pure marble you see in the showroom will not look the same as the pure marble you are supplied with by your retailer.*

*If these imperfections are likely to cause any distress please opt for the man-made alternative micro marbles such as Mocha Beige and Polar White. Micro marbles are made from 95% crushed marble and 5% resin and are more stain resistant, hard wearing and offer consistency in colouration.*



The Ardley is an attractive arched insert with an intricate decorative band which can be highlight polished (see small inset), matt black for a more understated appearance, or finished in the traditional way with an antique finish as shown above.

The Ardley has an optional small canopy similar to that on page 8 if it is being fitted without the standard fire back and it can also be used in conjunction with the Deep Solid Fuel Back shown on page 12.

The mantel shown is the Verona in beautiful Italian Carrara marble and this contrasts nicely with the dull matt black of the Ciara Slate porcelain tiled hearth.



*Highlight Polished Finish*

Cast	Ardley Antique Finish
Mantel	Verona in Carrara Marble
Fire-Back	Attached
Hearth	Tiled (Ciara Slate) 1460mm x 438mm x 65mm
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel *	SF Kit A
Electric	Electric Arch

*\* By default the damper flap should have two cast wedges to the front (see page 4) preventing the flap from closing for use with a gas fire but these wedges are interchangeable and can be placed on the back of the flap to allow the flap to open and close freely in the case of a solid fuel fire as shown.*



The Anson Black is a simple arched insert with a plain band design and matching damper flap and would look distinguished in both a traditional and contemporary setting.

The damper flap is shown wedged permanently open as it is being used with a gas fire but the two cast wedges are interchangeable and can be placed on the back of the flap to allow the flap to open and close freely in the case of a solid fuel or electric fire.

The Anson has an optional small canopy similar to that on page 7 if it is being fitted without the standard fire back and it can also be used in conjunction with the Deep Solid Fuel Back shown on page 12.

The mantel shown is the Chelsea in Mocha Beige which looks majestic against the polished black granite hearth. The Chelsea is also available in Turkish Limestone and Spanish Crema Marfil marble.

Cast	Anson Black
Mantel	Chelsea in Mocha Beige
Fire-Back	Attached
Hearth	Polished Granite 1450mm x 430mm (57" x 17")
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit A
Electric	Electric Arch
Integra Options	Yes - see page 26 and Integra Collection brochure



The Anson Half Polish is a plain arched insert with a contemporary feel, the highly polished interior blending nicely with the glossy finish of the polished granite hearth.

The Anson has an optional small canopy if it is being fitted without the standard fire back and it can also be used in conjunction with the Deep Solid Fuel Back shown on page 12.



*Polar White Marble*

The elegant mantel shown is the Hexham in Mocha Beige but it is also available in Polar White marble. Shelf lengths include 1500mm (59") and 1350mm (53").

Cast	Anson Half Polish
Mantel	Hexham in Mocha Beige
Fire-Back	Attached (see Damper Flaps p27)
Hearth	Polished Granite 1450mm x 430mm (57" x 17")
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit A
Electric	Electric Arch
Integra Options	Yes – see page 26 and Integra Collection brochure

# Majestic Arch

*Flat Victorian*



The Majestic Arch is basically an Anson casting with a simple polished arched band set against a matt black background creating a rather elegant and yet minimalist feel.

The Majestic can be used in conjunction with the Deep Solid Fuel Back on page 12 but is shown here as a gas version with the damper flap wedged permanently open. Two cast wedges on the flap are interchangeable to allow the flap to open and close freely for use with solid fuel or electric fires.

The mantel shown is the Flat Victorian in Turkish Limestone which looks understated along with the dull finish of the honed black granite hearth.

The Flat Victorian is also available in polished Black Granite, Italian Carrara and Mocha Beige marble. Shelf lengths include 1350mm (53") and 1500mm (59").

Cast	Majestic Arch Polished
Mantel	Flat Victorian in Turkish Limestone
Fire-Back	Attached
Hearth	Honed Granite 1370mm x 380mm (54" x 15")
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit A
Electric	Electric Arch
Integra Options	Yes – see page 26 and Integra Collection brochure



The Anson is the jewel in the crown of the arched inserts and is shown here in a stunning Full Polish Finish. This contrasts magnificently with dark sheen of the Athena mantel shown here in Black Granite.

The damper flap is shown wedged permanently open as it is being used with a gas fire but two cast wedges on the flap are interchangeable to allow the flap to open and close freely in the case of a solid fuel or electric fire.



*Optional Canopy*



*Black Granite*

An optional canopy is available to suit all the Anson designs.

Cast	Anson Full Polish
Mantel	Athena in Black Granite
Fire-Back	Attached
Hearth	Polished Granite 1450mm x 430mm (57" x 17")
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit A
Electric	Electric Arch
Integra Options	Yes – see page 26 and Integra Collection brochure



The Ashbourne is a decorative arched insert with an attractive design around the band shown here in a highlight polished finish depicting the intricate detail on the casting.



*Optional Canopy*

The Ashbourne is also available in a matt black or antiqued finish and has the option of the canopy as shown in the small inset.

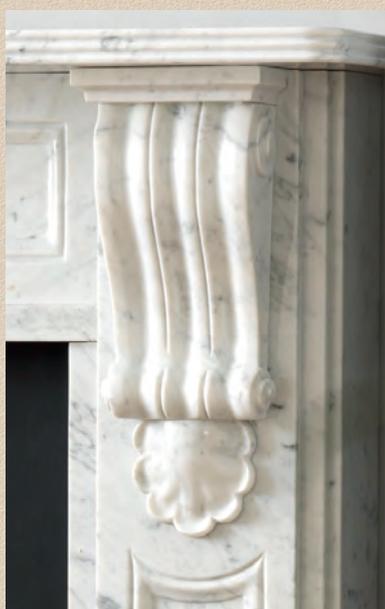
The mantel displaying spectacular carved corbels is the Richmond in Solid Oak. The traditional matt finish on the Richmond goes well with the polished black granite hearth below. Our full range of solid oak mantel designs can be viewed on page 24.

Cast	Ashbourne Highlight Polished
Mantel	Richmond in Solid Oak
Fire-Back	Attached
Hearth	Polished Granite 1370mm x 380mm (54" x 15")
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit C
Electric *	Electric Arch (as shown)
Integra Options	Yes – see page 26 and Integra Collection brochure

*\* For more information see Electric Options page 25.*

# Camden

*William IV*



*Carrara Pure Marble*

The Camden has been reproduced from an original design and being the largest of the arched inserts is ideally suited to the larger traditional mantels.

Available in a Highlight Polish (shown), Matt Black or Antique Finish the Camden is shown inside the William IV mantel in Carrara Italian Marble.

The hearth shown is black granite in a honed finish.

Cast	Camden Highlight Polished
Mantel	William IV in Carrara Marble
Fire-Back	Attached
Hearth	Honed Granite 1450mm x 430mm (57" x 17")
Gas	Camden Arch (requires ventilation)
Solid Fuel	SF Kit D

# Pimlico Hob

*Edwardian Corbel*



The Pimlico is a contemporary hob grate manufactured to an exclusive design in polished mild steel.

The mantel around the Pimlico is the fairly plain Edwardian Corbel whose simple design allows it to grace both contemporary and traditional room settings.

Manufactured in Turkish Limestone, the Edwardian Corbel contrasts nicely with the sheen of the polished granite hearth.

Shelf lengths include 1500mm (59") and 1350mm (53").

An optional ashpan cover is available to suit the Pimlico (see inset) and the hob itself can be manufactured to a customer's own requirements (made to measure).



*Optional Ashpan Cover*

Cast	Pimlico Hob
Mantel	Edwardian Corbel <i>in</i> Turkish Limestone
Fire-Back	Attached
Hearth	Polished Granite 1450mm x 430mm (57" x 17")
Gas *	Custom-made
Solid Fuel	SF Kit Supplied
Electric	Custom-made

*\* The Pimlico Hob is by default as a solid fuel appliance with the necessary firebricks and solid fuel kit supplied. A gas version is however available upon request along with a custom made gas fire burner.*

# Westminster Hob

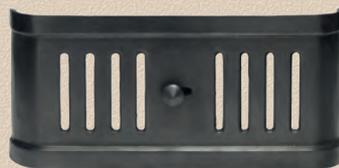
## *Roundel Mantel*



The Westminster is an attractive hob grate shown here in an antiqued finish. Also available in matt black, the Westminster has the option of a substantial ashpan cover (see inset).

The mantel, shown here in Italian Carrara, is the Roundel with its well known bullseye design giving the fireplace a distinctly traditional look.

The natural white with grey fleck colouration of the Carrara marble blends nicely with the matt black finish of the Ciara Slate porcelain tiled hearth.



*Optional Ashpan Cover*

Cast	Westminster Antique Finish
Mantel	Roundel in Carrara Marble
Fire-Back	Attached
Hearth	Tiled (Ciara Slate) 1460mm x 438mm x 65mm
Gas	Custom-made
Solid Fuel	SF Kit W
Electric	Custom-made

# Anson with Deep SF Back

*Durham Mantel*



The Anson is shown here in a matt black finish with an optional Deep SF (Solid Fuel) Back.

This fireback has a replaceable clay firebrick for those who wish to burn a real coal or log fire.

The Anson is shown inside the beautiful Durham mantel in Crema Marfil pure marble. This mantel is also available in polished Black Granite and Mocha Beige with shelf lengths of 1500mm (59") and 1350mm (53").

Those wishing to achieve higher outputs and efficiencies should opt for the Solid Fuel Integra range (information on page 26 or Integra brochure page 18 available from your Retailer).

*\* Hearths fitted for solid fuel may have specific requirements to allow for expansion. Please seek appropriate advice.*



*Replaceable Clay Firebrick*

Cast	Anson Black Fascia Only
Mantel	Durham in Crema Marfil
Fire-Back	Deep SF Back
Hearth*	Polished Granite 1450mm x 430mm (57" x 17")
Solid Fuel	SF Kit Z

#### **Solid Fuel Information:**

*When burning solid fuel, a new cast-iron fireplace must be tempered by burning five small fires of no more than **3kg of fuel**. This procedure will ensure that heat damage through consistent use of the product will be minimised.*

*It is not advisable to burn **petroleum based fuels** in any cast-iron fireplace as the severity of the heat may cause damage to consumable products such as the fire-brick, bottom grate and ashpan.*

# Norvik 5 Stove



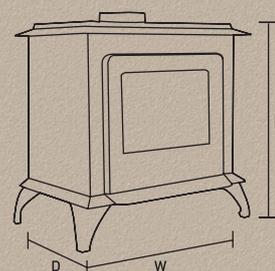
The Norvik is a versatile stove which allows it to suit most styles of décor and its standard multi-fuel grate allows you to burn smokeless fuels, wood and peat.

The Norvik has a riddling grate (control visible to the right) to remove ash on the surface of the coals and boasts triple burn technology consisting of **Primary Air Burn** (control on door), **Airwash Secondary Burn** (above the door) and **Tertiary Air** (under the door).

The tertiary air system mixes pre-heated air with the exhaust gases allowing the exhaust gas to re-ignite producing a cleaner and more efficient stove.

*The use of petroleum based fuels is not recommended as the heat may be so intense as to damage the interior of the stove.*

Nominal Heat Output	4.9kw
Efficiency	81%
Width (W)	432mm
Height (H)	614mm
Depth (D)	381mm
Flue Diameter	125mm
Centre of top flue to rear of stove	115mm
Centre of rear flue from floor	490mm



# Firebox Inset Stove

*Limerick Mantel*



The FireBox is an attractive inset stove suitable for wood burning and smokeless fuels and produces an efficiency of 65% and outputs of up to 5kW.

The FireBox will fit into a standard fireplace opening even with the fireclay back still inside but can also be attached to a flexible flue liner using the spigot shown.

The cast-iron mantel shown is the Limerick in a highlight polished finish but is also available in matt black.

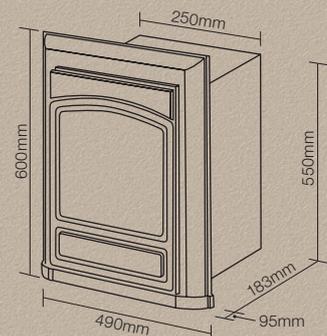
The polished mantel stands out against the matt black tiled hearth and recessed back panel which have been slabbed and reinforced to help cope with the rigors of solid fuel.

150mm (6")



Firebox Spigot

Cast	The Firebox
Mantel	Limerick in Cast-iron
Hearth	Tiled (Ciara Slate) 1460mm x 438mm x 65mm
Back Panel	Recessed Tile (Ciara Slate) 980mm x 947mm x 70mm



# Alberg 7 Stove

*Keswick Mantel*



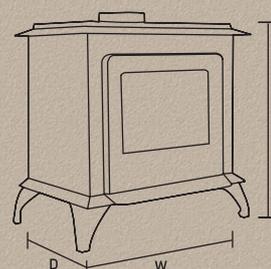
The Alberg Stove is larger than its sister, the Norvik, and caters for those who require a larger heat output. The standard multi-fuel grate allows you to burn smokeless fuels, wood and peat.

The Alberg has a riddling grate (control visible to the left) to remove ash on the surface of the coals and boasts triple burn technology consisting of **Primary Air Burn** (control on door), **Airwash Secondary Burn** (above the door) and **Tertiary Air** (under the door).

The tertiary air system mixes pre-heated air with the exhaust gases allowing the exhaust gas to re-ignite producing a cleaner and more efficient stove.

**Mantel: Keswick in Solid Oak** (48" or 54" shelf and also in solid pine)  
Shelf Length 1372mm, Shelf Depth 100mm, Shelf Width 200mm  
Corbel Height 280mm, Corbel Width 150mm Top, 102mm Centre

Nominal Heat Output	7kw
Efficiency	81%
Width (W)	510mm
Height (H)	590mm
Depth (D)	400mm
Flue Diameter	125mm
Centre of top flue to rear of stove	115mm
Centre of rear flue from floor	475mm





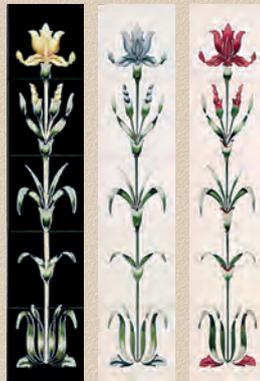
The Aston is a traditional Victorian tiled insert shown here in an Antique (graphite) Finish and is also available in Matt Black or Highlight Polish.

The Mantel shown is the Sherwood design in Solid Oak (also available in Solid Pine). Our full range of solid oak mantel designs can be viewed on page 24.

The casting is complimented by the Oriental Iris tile set in Ivory/Burgundy.

A choice of hand painted tile sets or cast-iron sleeves are available.

### Oriental Iris Tile Sets



Green Yellow

Ivory Blue

Ivory Burgundy

Cast	Aston Antique Finish
Mantel	Sherwood in Solid Oak
Fire-Back	Optional
Hearth	Polished Granite 1370mm x 380mm (54" x 15")
Tiles	Oriental Iris Ivory/Burgundy
Gas	Cast Tec 16 (input 6.9kW)
Solid Fuel	SF Kit U
Electric	Electric 16
Integra Options	Yes – see page 26 and Integra Collection brochure

# Dublin

*Harton Mantel*

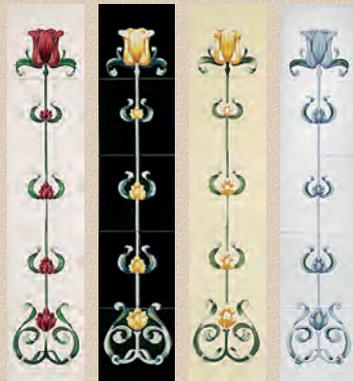


The Dublin is an ornate Victorian insert shown here in a traditional Antique (graphite) Finish. Also available in Matt Black, the Dublin is displayed inside the striking Harton cast-iron mantel in a Highlight Polished Finish. This mantel is also available in Matt Black for a more discreet appearance.

The casting is complimented by the Tulip tile set in Ivory/Burgundy.

A choice of hand painted tile sets or cast-iron sleeves are available.

### Tulip Tile Sets



Ivory  
Burgundy

Green  
Yellow

Honey  
Yellow

Ivory  
Blue

Cast	Dublin Antique Finish
Mantel	Harton <i>in</i> Cast-iron
Fire-Back	Attached
Hearth	Polished Granite 1370mm x 380mm (54" x 15")
Tiles	Tulip Ivory/Burgundy
Gas	Cast Tec Arch
Solid Fuel	SF Kit B
Electric	Electric Arch



The Oxford is a traditional tiled insert with the depiction of a classic art nouveau tulip design on the canopy.

Shown in an antique (graphite) finish, the Oxford is also available in a matt black or highlight polished finish (see inset).



*Highlight Polished Finish*



*Balmoral Solid Oak*

The mantel shown is the Balmoral in solid oak (also available in pine). Our full range of solid timber mantels can be viewed on page 24.

The tile set displayed is the Mediterranean Poppy in Ivory/Burgundy (which includes a left and right handed design). Additional colour options are shown on page 19.

Cast	Oxford Antique Finish
Mantel	Balmoral Oak
Fire-Back	Optional
Hearth	Tiled (Ciara Slate) 1315 x 438 x 65mm
Tiles	Mediterranean Poppy Ivory/Burgundy
Gas	Cast Tec 16 (input 6.9kW)
Solid Fuel	SF Kit U
Electric	Electric 16
Integra Options	Yes – see page 26 and Integra Collection brochure

# Belfast

## Victorian Corbel



The Belfast is unique being an arched and tiled insert combined. It's traditional styling and bulky depth makes it the perfect partner to compliment a larger traditional mantel.

Shown here inside the Victorian Corbel mantel in Turkish Limestone the Belfast is available in a Highlight Polish, Matt Black or Antique Finish.

The casting is complimented by the Mediterranean Poppy Tile Set (which includes a left and right handed design) in Green/Burgundy.

A choice of hand painted tile sets or cast-iron sleeves are available.

### Mediterranean Poppy Tile Sets



Honey Yellow    Ivory Burgundy    Green Burgundy    Ivory Blue

Cast	Belfast Highlight Polished
Mantel	Victorian Corbel Turkish Limestone
Fire-Back	Attached
Hearth	Tiled (Ciara Slate) 1460mm x 438mm x 65mm
Tiles	Med Poppy Green/Burgundy
Gas	Cast Tec Arch (input 6.9kW)
Solid Fuel	SF Kit B
Electric	Electric Arch



The Jesmond is a very plain and contemporary tiled insert shown in a full polish finish but also available in matt black. A striking set of Art Deco cast-iron sleeves replaces the traditional set of tiles. A wider choice of sleeve designs are shown to the right.

The mantel shown is the Flat Victorian in black granite, creating a superb contrast against the shine of the cast interior. The Flat Victorian mantel is also available in Turkish Limestone, Mocha Beige and Carrara Italian Marble.

### Cast-iron Sleeves



Lily Urn

Med Poppy

Tulip

Art Deco

Cast	Jesmond Full Polish
Mantel	Flat Victorian Black Granite
Fire-Back	Optional
Hearth	Polished Granite 1450mm x 430mm (57" v 17")
Sleeves	Art Deco Full Polish
Gas	Cast Tec 16 (input 6.9kW)
Solid Fuel	SF Kit V
Electric	Electric 16
Integra Options	Yes - see page 26 and Integra Collection brochure



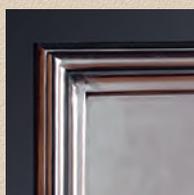
The Hilton is a simple cast-iron insert with a standard fireplace opening of 16" (419mm) which allows for a standard gas or electric fire to sit inside. This image shows an Integra Convector gas fire from our Integra gas fire range. The Hilton fascia is available in a Full Polish, Half Polish (as shown), Highlight Polish or Matt Black Finish.

The mantel shown is the Rothbury from our Traditions Solid Oak Collection shown on page 24.

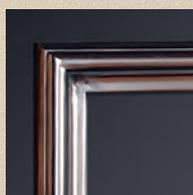
Cast	Hilton Half Polish
Mantel	Rothbury in Oak
Hearth	Polished Granite 1370mm x 380mm (54" x 15")
Trim	Black
Fret	Bauhaus – Black
Gas Fire	Integra Convector (NG & LPG option)



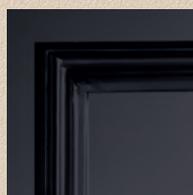
Full Polish



Half Polish



Highlight Polish



Matt Black



The Liberty is an art nouveau combination casting with a small cast-iron shelf attached. Reproduced from an original design the Liberty is shown in a striking Full Polish Finish but is also available in Matt Black or Antique (graphite).

Ideal for a small chimney breast or a simple display onto a flat wall the Liberty still has the ability to perform as a real fire if so desired.

The hearth shown is polished black granite, but is also available in a satin honed finish.

Cast	Liberty Full Polish
Mantel	Attached
Fire-Back	Optional
Hearth	Polished Granite 1067mm x 381mm (42" x 15")
Gas	Cast Tec 16 (input 6.9kW)
Solid Fuel	SF Kit T
Electric	Electric 16



The Ashfield is a traditional combination casting with a small cast-iron shelf attached. Reproduced from an original design the Ashfield is available in a Highlight Polish, Matt Black or Antique Finish all of which are shown on this page.

Ideal for a small chimney breast or a simple display onto a flat wall the Ashfield still has the ability to perform as a real fire if so desired.

Cast	Ashfield Highlight Polish
Mantel	Attached
Fire-Back	Optional
Hearth	Polished Granite 1067mm x 381mm (42" x 15")
Gas	Cast Tec 16 (input 6.9kW)
Solid Fuel	SF Kit V
Electric	Electric 16



Ashfield Matt Black



Ashfield Antique

# Wood Mantels *from the Traditions Solid Oak Collection\**



**Balmoral**



**Corbel**



**Richmond**



**Sherwood**



**Rothbury**



**Grizedale**



**Flat Victorian**



**Tulip**



**Kielder**

## Hearth Options



**Polished  
Black Granite**

**Honed  
Black Granite**

**Ciara Slate  
Porcelain Tiled Hearth**

All tiled hearths are slabbed and reinforced enabling them to be used with solid fuel appliances (each tile is 148mm square).

## Cast-iron Care

### Packaging

Your Premier cast-iron fireplace is packaged so as to minimise exposure to adverse elements and should reach you in perfect condition. The product should be stored in a warm, dry environment and remain packaged until the fireplace is ready to be installed. This will prevent accidental damage being caused, which will not be covered under warranty. It is essential that you inspect your Premier casting prior to installation as it will be deemed to be of merchantable quality thereafter and no liability will be accepted for product removal, reinstallation or redecoration.

### Cleaning

Your Premier casting requires only the minimum upkeep and it should remain in superb condition for many years. Matt Black finishes can be maintained simply by dusting with a dedicated dry paint brush. Antique finishes can be maintained using a dedicated shoe or polishing brush. Polished and Highlight Polished areas can be wiped with a dry cloth especially if an 'orange' colour appears on the waxed polished surface after fitting.

### Warning

Cast-iron products are vulnerable to rust and tarnishing if exposed to dampness or water. Avoid the use of damp cloths, water-based liquids, furniture polish, detergents, oils, grease etc. onto the surface of the cast-iron. Should your fireplace become wet for any reason, dab it gently with a simple dry cloth. This should prevent any tarnishing or rust from forming.

It is normal for some discoloration to occur to the working parts of a cast-iron fireplace.

## Electric Options

There are two electric fires manufactured specifically to suit the majority of castings in the Premier Collection.

The Cast Tec **Electric 16** (supplied with Damper for use with Universal Cast Back) & Cast Tec **Electric Arch** offer the following unique points:

- **Top Venting**  
(so that Ashpan Cover can stay in position)
- **Two Heat Settings**  
(900W & 1800W)
- **Remote Control**  
(multiple flame settings)
- **LED Effect**  
(No bulbs to change)
- **Adjustable Height**



**Electric Arch**

## Accessories

**Shredded Heat** - wood briquettes for wood burning stoves, open fires and chimineas.

Compared to logs Shredded Heat burn hotter for longer (making them more economical) and produce less ash and tar residue.

Made from clean waste wood, with no additives, glues, mdf or chipboard Shredded Heat are available in heat sealed packs of 12 (10KG) and 24.



**Flexseal Black** 300ml is a high temperature (300C) Silicone Sealant for use where good adhesion and a flexible bond is required.



**Fire Cement Black** (1KG or 10KG) is a non-combustible high temperature (1400C) putty for bonding low porosity surfaces and for general sealing and repairing work.



**Firemaster Stove Paint** 400ml – fast drying high temperature paint for use on wood, stoves, cast-iron fireplaces, cookers & chimineas up to 650C and is ideal for touching up artificial 'gas' logs and coals.



**Heat-Resistant Gloves**



**Metal Polish**  
150ml



**Grate Polish**  
75ml



# Integra High Efficiency Options



Cast-iron fires may look attractive, but if you burn solid fuel or gas inside a traditional grate, the fire could be as little as 25% efficient. In other words, 75% of the heat you generate disappears straight up the chimney. What can we do about this?

How about a range of unique cast-iron fireplaces, similar to those in the Premier Collection, but specifically designed and manufactured to integrate with some of the most efficient gas, solid fuel and electric fires available on the market today? These unique cast-iron fireplaces have now arrived in the form of The Integra Collection.

The benefits of the Integra Range include high outputs, high efficiency, easy installation, usually no additional ventilation and the fact that there is an Integra option to suit any flue application. View the options below, and if these benefits interest you, request an Integra Collection brochure from your local Retailer.



Gas Integra Options (open fires unless stated)				
Flue Type	Integra Engine	Input	Outputs up to	Efficiency up to
Pre-cast & Class 2	Slimline Multiflue	5.5kW	3.0kW	55%
Traditional	HO (High Output)	6.9kW	4.0kW	60%
Traditional	Convector Plus	6.9kW	4.6kW	70%
Traditional (Glass Front)	HE (High Efficiency)	4.6kW	3.8kW	80%
No Chimney	Fan Flue	5.5kW	3.0kW	55%
No Chimney (Glass Front)	Balanced Flue	4.5kW	3.9kW	86%

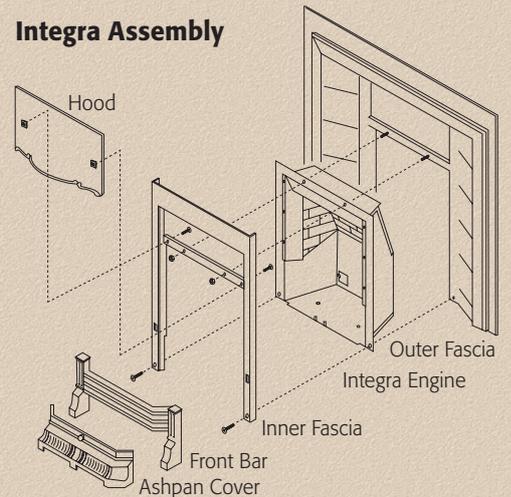


## Gas Integra

The Gas Integra is a gas fire engine which slots into a choice of cast-iron fireplace producing high outputs and efficiencies. Choose your gas burner from the options shown in the table above.

The model shown is the Aston Integra with Balmoral Pine Mantel.

### Integra Assembly



## Solid Fuel Integra

The Solid Fuel Integra is an glass fronted inset stove which slots into a choice of cast-iron fireplace producing an output of up to 5kW and an efficiency of 70%.

The model shown is the Majestic SF Integra casting with the Edwardian Corbel mantel in Turkish Limestone.



## Electric Integra

The Electric Integra is an electric fire engine which slots into a choice of cast-iron fireplace which will fit against any flat wall (using a 76mm rebated mantel).

The model shown is the Anson Full Polish Electric Integra with Durham mantel in Black Granite.

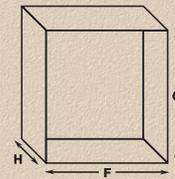
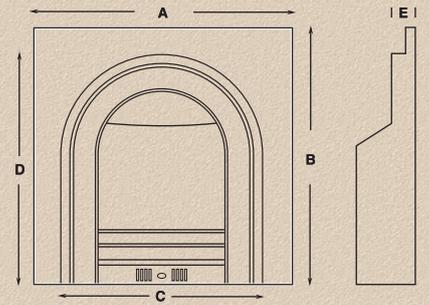


# Specifications

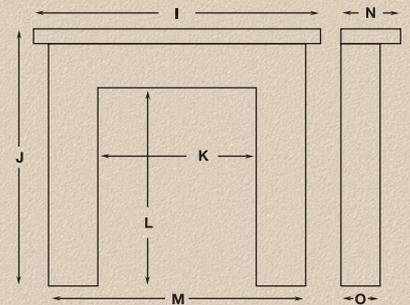
Measurements are approximate and may vary due to the manufacturing process or product development.

Castings	Fascia Sizes		Inner Band Sizes		E Rebate	Chamber Sizes		
	A Width	B Height	C Width	D Height		F Width	G Height	H Depth
Anson	950	955	800	820	10	686	762	210
Ardley	950	950	810	810	10	686	762	210
Ashbourne	950	960	770	820	10	660	788	191
Ashfield	945	965	n/a	n/a	Flush	See Optional Backs		
Aston	956	960	850	870	75	See Optional Backs		
Belfast	965	960	840	860	10	839	896	280
Camden	1016	972	900	870	10	870	940	286
Dublin	955	960	870	900	10	838	896	280
Hilton	960	955	870	825	10	See Optional Backs		
Jesmond	960	960	880	880	75	See Optional Backs		
Liberty	1118	1074	n/a	n/a	Flush	See Optional Backs		
Majestic	950	955	750	785	10	686	762	210
Oxford	960	960	870	870	75	See Optional Backs		
Pimlico	1015	1000	850	885	10	597	781	325
Westminster	1010	1003	830	860	10	826	1115	300

maximum mantel openings minimum mantel openings



Chamber size is the minimum opening required to house a casting excluding the rebate (E).



Optional Backs	F Width	G Height	H Depth
Clay Fireback - solid fuel only	480	570	305
Universal Cast Back - suits gas, electric and solid fuel	432	623	191
Fibre Back - gas only, increases output by 1kW	445	585	204
Deep SF Back - solid fuel for Anson/Ardley/Majestic	496	629	245

Cast-iron Mantels	I Shelf Length	J Height	K Int Width	L Int Height	M Base	N Shelf Width	O Rebate
Harton	1448	1230	908	908	1308	222	76
Limerick	1500	1200	915	915	1415	225	76

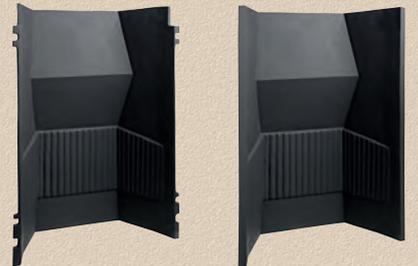
Stone Mantels	I Shelf Length	J Height	K Int Width	L Int Height	M Base	N Shelf Width	O Rebate
Athena 59" *	1500	1150	915^	915	1355	250	76
Chelsea 59"	1500	1225	915	915	1355	235	76
Durham 59" *	1500	1140	915^	915	1350	300	76
Edwardian Corbel 59" *	1500	1140	915^	915	1334	255	76
Flat Victorian 59" *	1500	1145	915^	915	1355	205	76
Hexham 59" *	1500	1240	915	915	1375	310	76
Roundel 56"	1420	1120	915	915	1330	230	76
Verona 59"	1500	1150	915^	915	1425	250	76
Victorian Corbel 59" *	1500	1194	915^	915	1347	280	76
William IV 59"	1500	1170	915^	915	1375	300	76

\*Smaller sizes are available including a 1350mm (53") Shelf Length.

^Internal Width measurements are variable on this mantel.

Solid Oak Mantels	I Shelf Length	J Height	K Int Width	L Int Height	M Base	N Shelf Width	O Rebate
Balmoral	1372	1134	915	915	1235	213	25/76
Corbel	1400	1155	915	915	1330	213	25/76
Flat Victorian	1448	1150	915	915	1327	200	25/76
Grizedale	1370	1135	900	900	1215	195	25/76
Kielder	1365	1220	915	915	1225	230	25/76
Richmond	1475	1145	915	915	1330	240	25/76
Rothbury	1370	1135	915	915	1230	210	25/76
Sherwood	1372	1175	915	915	1283	219	25/76
Tulip	1321	1137	915	915	1220	203	25/76

## Optional Backs



Universal Cast Back Fibre Back



Deep SF Back Clay Fireback

## Damper Flaps

Apart from the Deep SF Back above, damper flaps have two cast wedges to the front (see inset) preventing the flap from closing for use with a gas fire.

These wedges are interchangeable and can be placed on the back of the flap to allow the flap to open and close freely in the case of a solid fuel or electric fire.





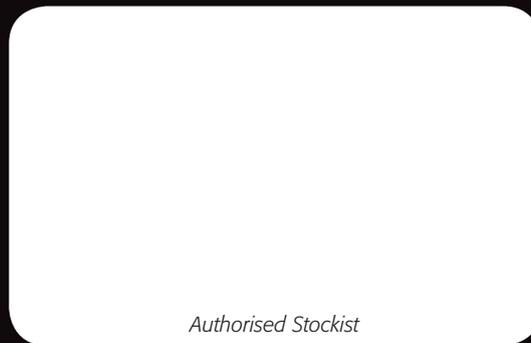
**Integra Collection**  
High Efficiency Options



**Classic Collection**  
Value Packages



**Firemaster**  
Solid Fuel Fires, Stoves &  
Accessories



*Authorised Stockist*



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Installation should be carried out by a qualified professional fireplace fitter. No responsibility will be accepted for damage or problems arising from an incorrect or unqualified installation.

It is normal for carbon deposits to appear on top of the ceramic coals of a gas fire, these can be brushed away with a soft brush when the fire is not in use.

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